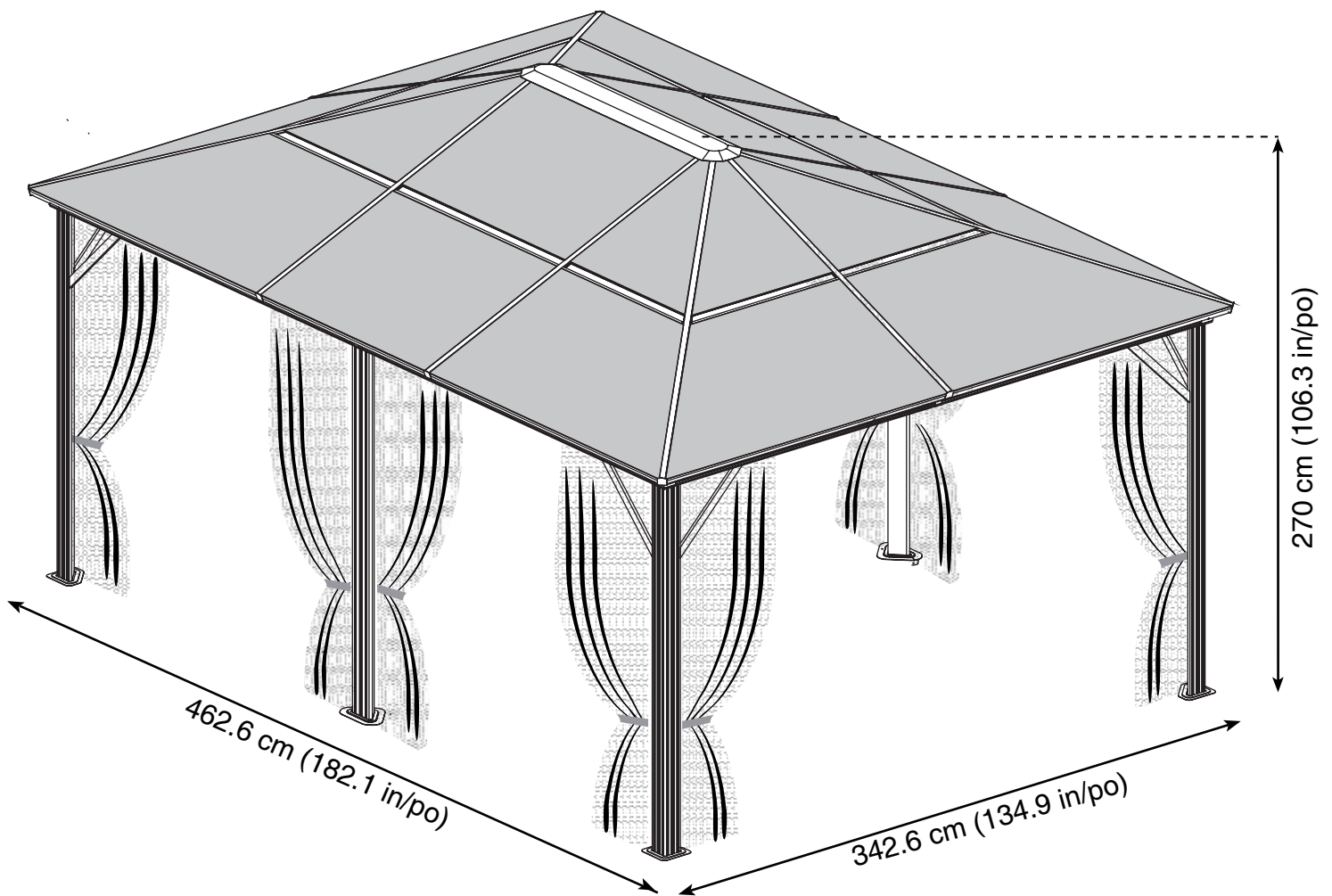


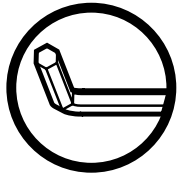
SOJAG

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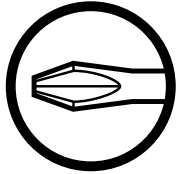
QUESTIONS? 1 866-901-1649

Assembly Manual / Guide d'assemblage / Manual de ensamblaje / 조립설명서 / Montageanleitung





Use the hex keys in the box. / Utilisez les clés hexagonales fournies dans la boîte. / Utilice las llaves hexagonales en la caja. / 상자에 육각 키를 사용 하십시오. / Verwenden Sie die Sechskantschlüssel in der Box.



Please use a Phillips screwdriver. / Utilisez un tournevis de type Phillips / Por favor, use un destornillador Phillips. / 십자 드라이버를 사용 하십시오. / Bitte verwenden Sie einen Kreuzschraubenzieher.



You may need to use a drill for this step. / Vous pouvez avoir besoin d'utiliser une perceuse pour cette étape. / Puede que tenga que utilizar un taladro para este paso. / 이 단계에선 드릴을 사용해야 할 수도 있습니다. / Für diesen Schritt können Sie einen Bohrer verwenden.



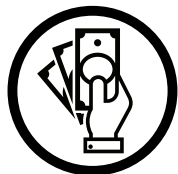
Wearing protective gloves is recommended. / Le port de gants de protection est recommandé / El uso de guantes de protección se recomienda. / 보호 장갑을 착용 하는 것이 좋습니다. / Das Tragen von Schutzhandschuhen wird empfohlen.



Two or more people are required at this stage. / Deux personnes ou plus sont nécessaires à cette étape. / Dos o más personas se requieren en esta etapa. / 이 단계에서는 두 명 이상 이 필요합니다. / Für diesen Bauschritt sind 2 oder mehr Personen erforderlich.



Do not tighten screws all the way for now. / Ne pas visser fermement pour l'instant. / No atornille con firmeza por ahora. / 아직 나사를 단단히 조이지 마십시오. / Bitte die Schrauben zum jetzigen Zeitpunkt noch nicht fest anziehen.

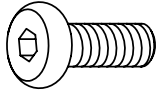


Sold separately. / Vendus séparément. / vendido en las opciones. / 옵션 판매 / Optional erhältlich

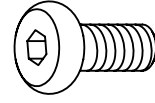


Optional step / Étape optionnelle / Paso opcional / 선택적 단계 / Optionaler Schritt

U X68(+6)



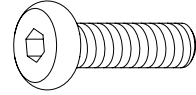
U1 X 52 (+5)



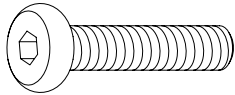
U2 X2 (+1)



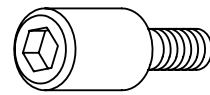
V X 16 (+3)



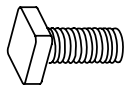
V1 X1 (+1)



W X 16 (+2)



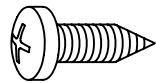
X X 10 (+2)



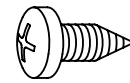
X1 X 30 (+6)



Y X 24 (+4)



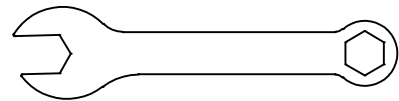
Y1 X 20 (+4)



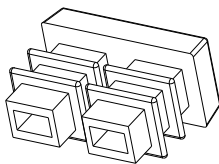
Z X1



Z1 X2

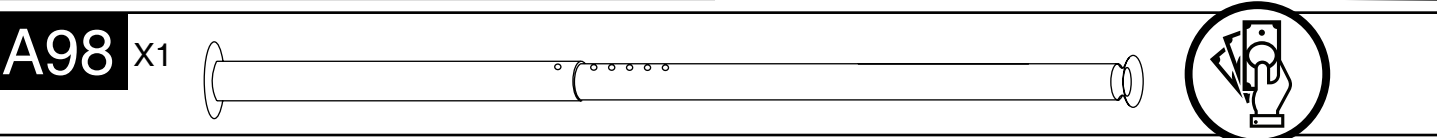
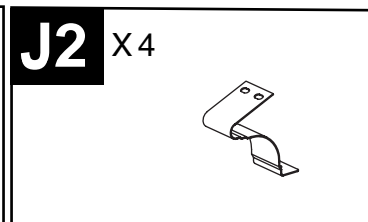
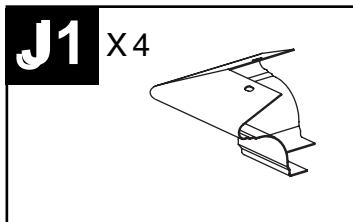
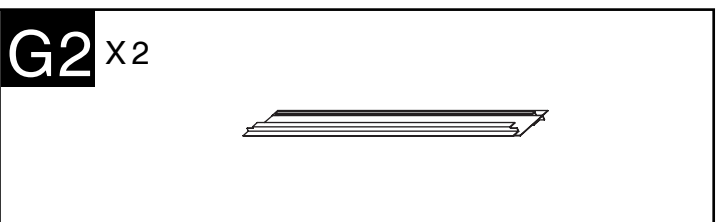
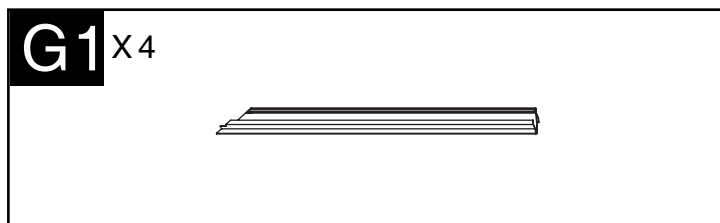
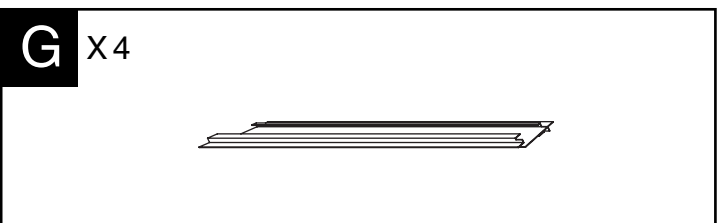
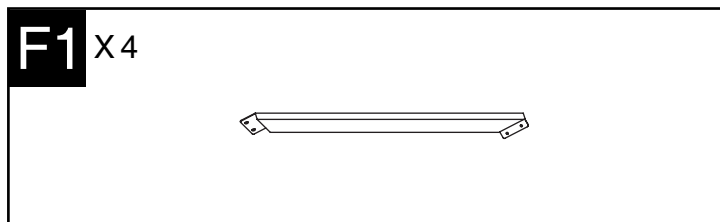
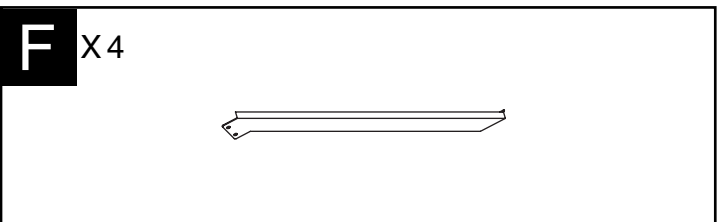
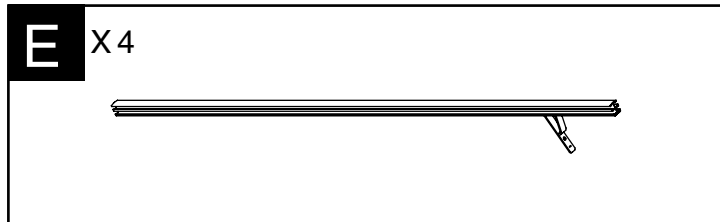
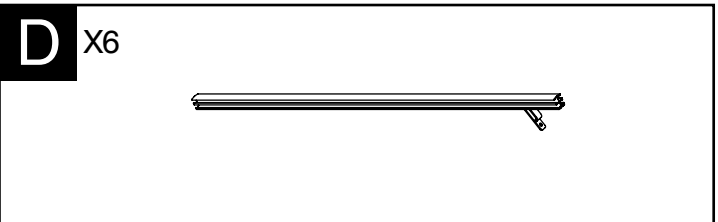
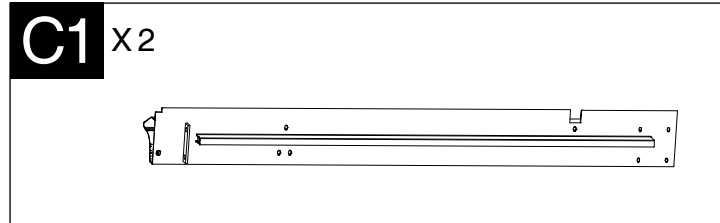
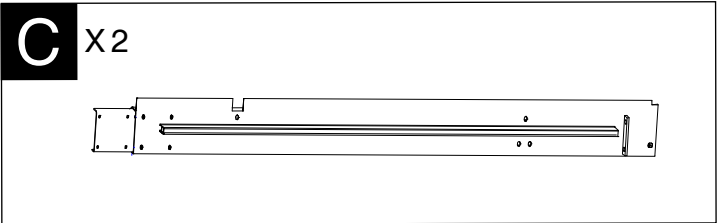
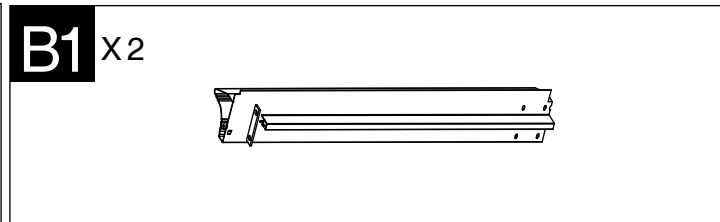
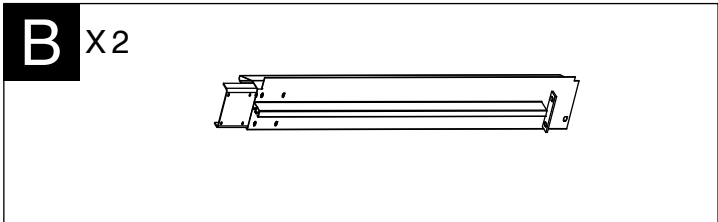
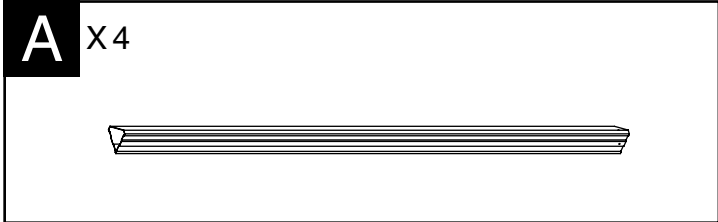


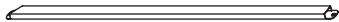

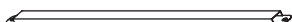
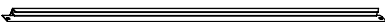

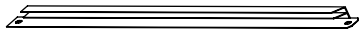
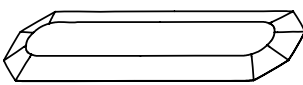
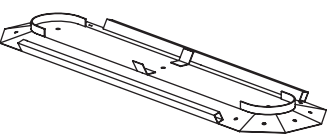
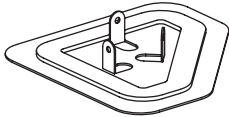
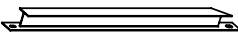
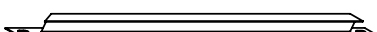
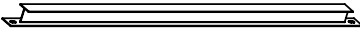



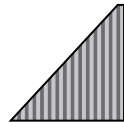
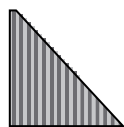
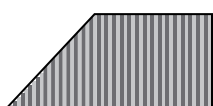
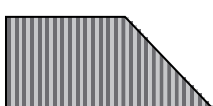

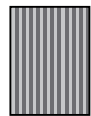




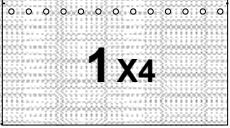
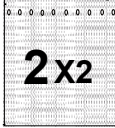




Z2 X4(+1)

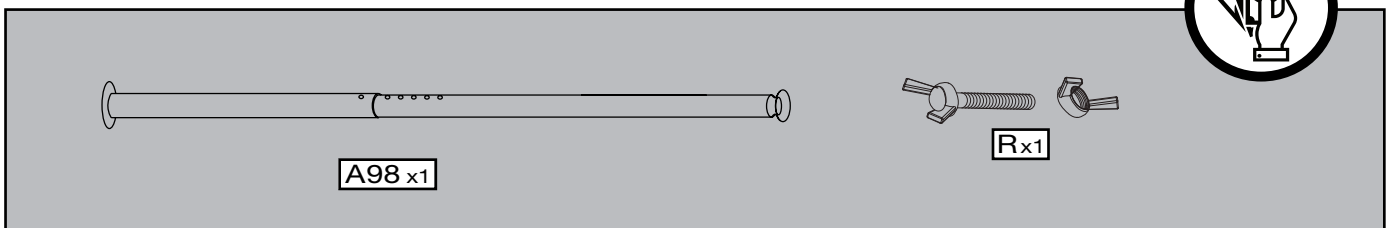
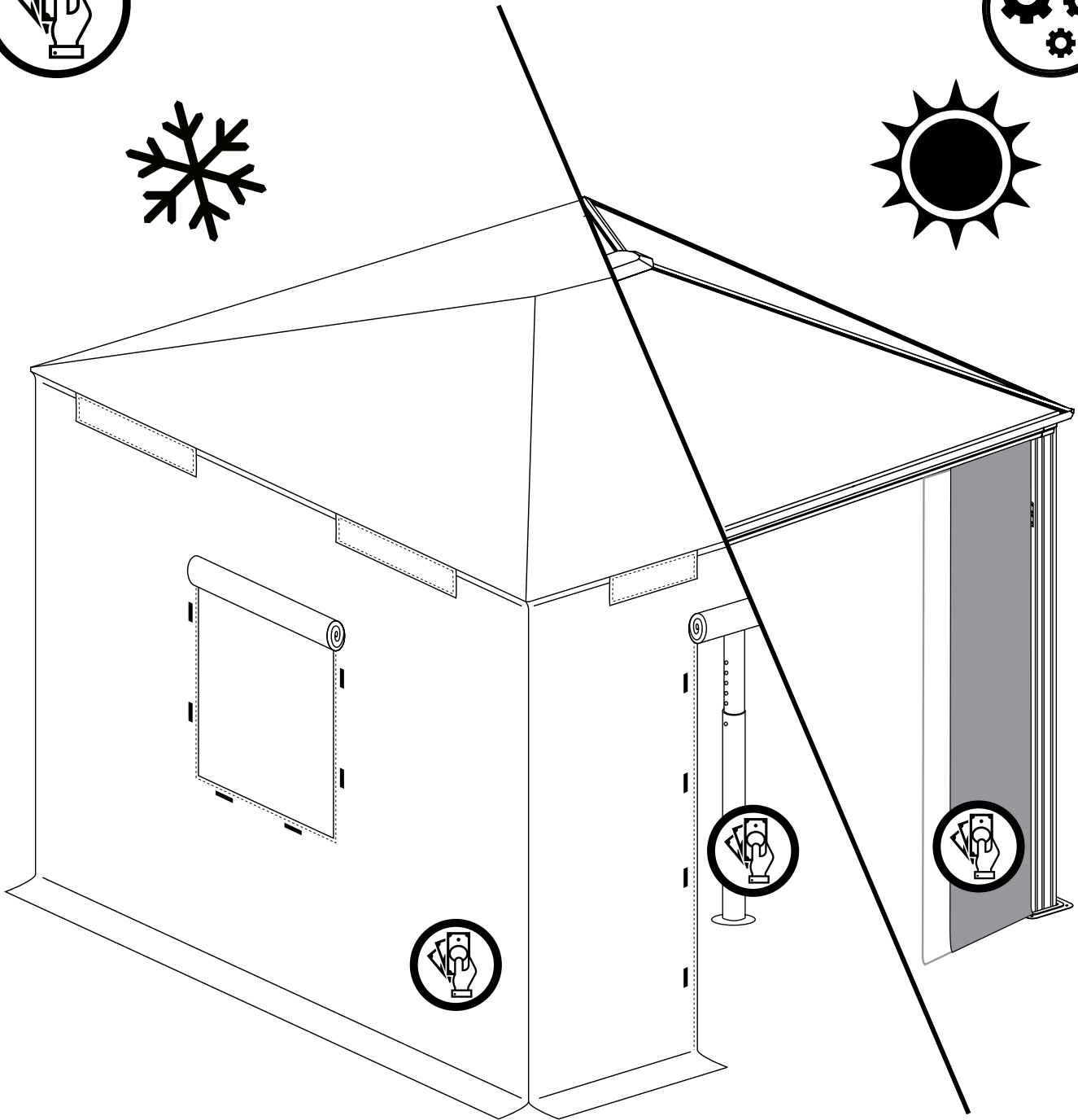
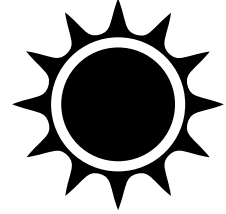
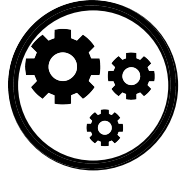
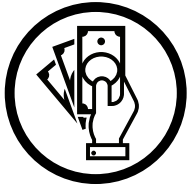


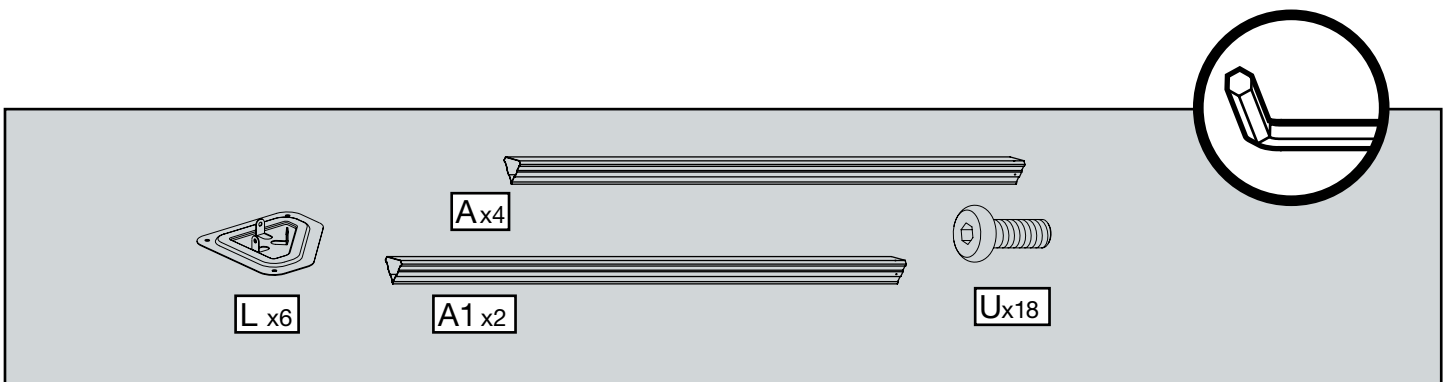
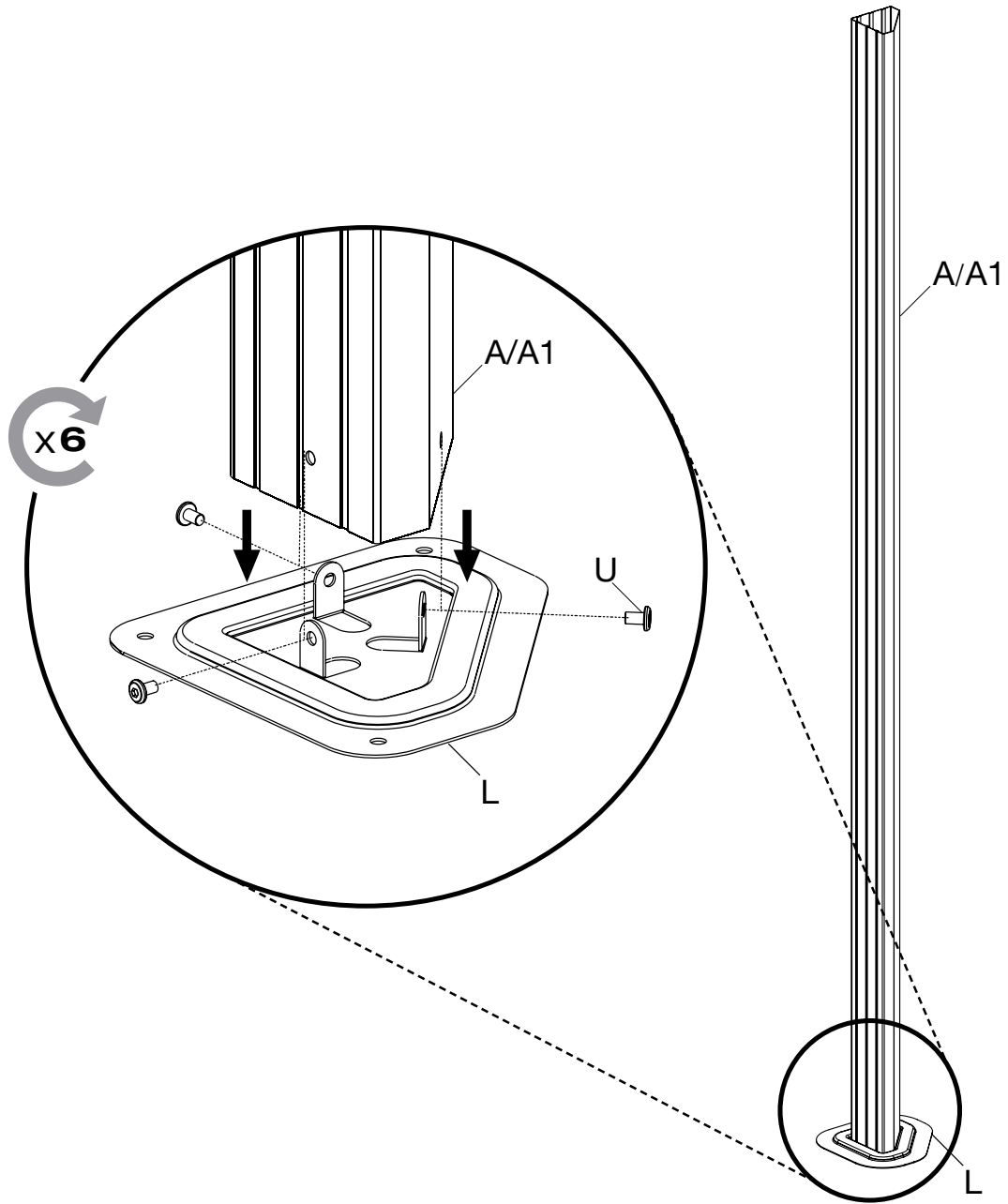
Z3 X8(+2)

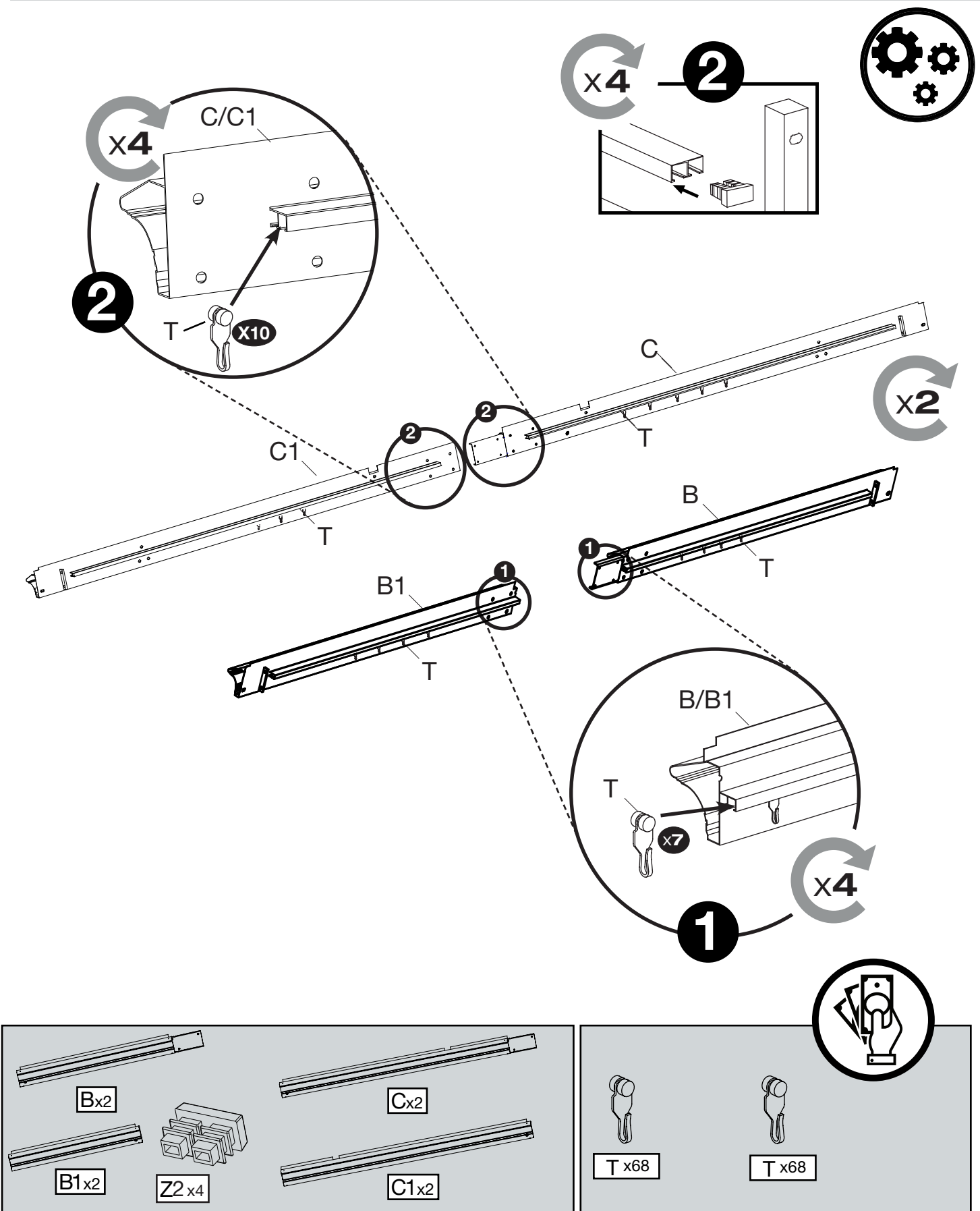


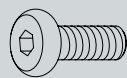
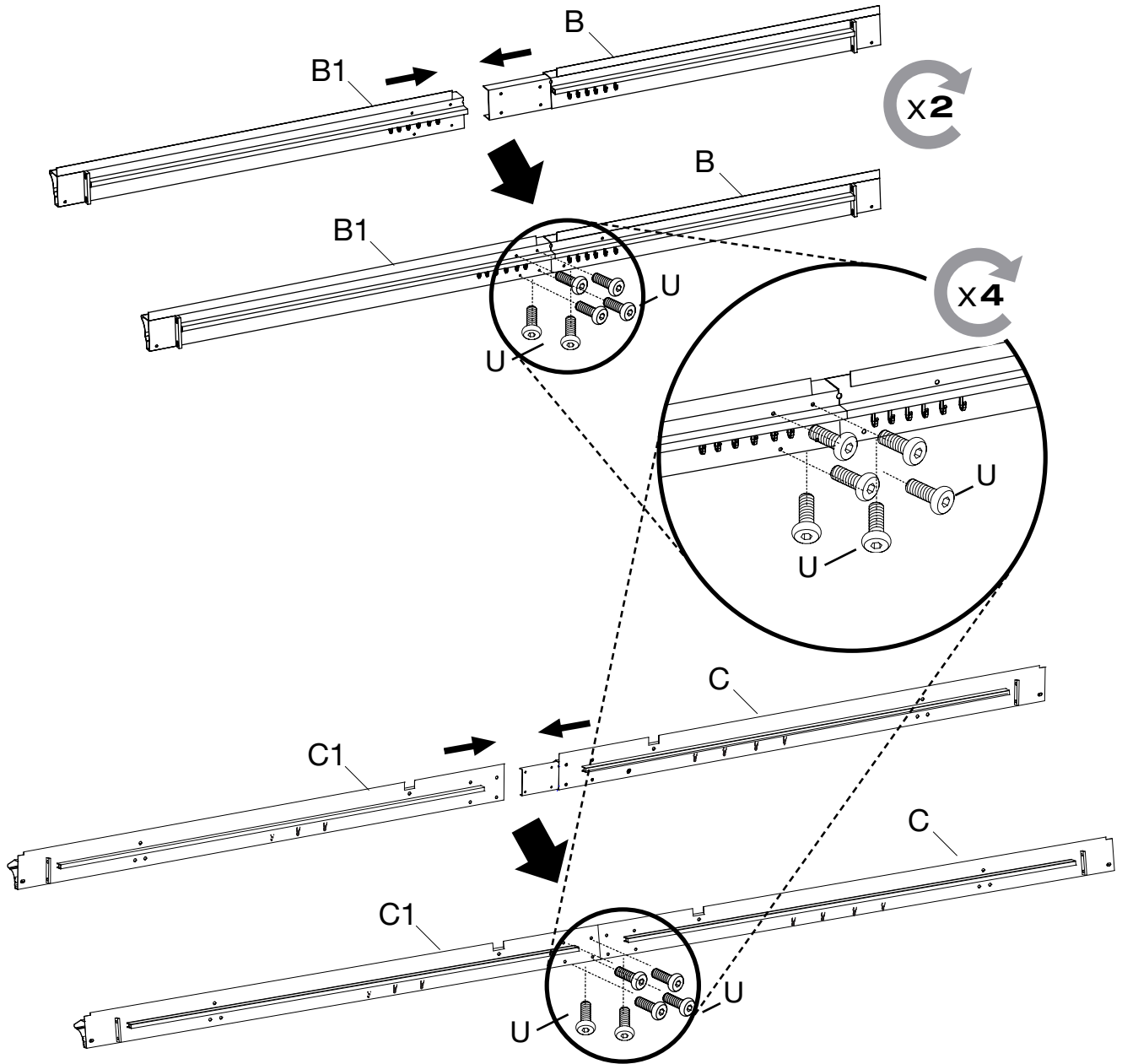


H X4 	H1 X4 	H2 X2 
I X4 	I1 X4 	I2 X2 
K X1 	K1 X1 	L X6 
N X4 	N1 X4 	
N2 X2 	O X4 	O1 X6 
Q X4 	Ma X4 	M1a X4 
Mb X4 	M1b X4 	
P X2 	P1 X2 	T X 68 (+2) Optional  
		T X 68 (+2) Optional  
Net  1x4  2x2 	Curtain  3x4  4x2 	

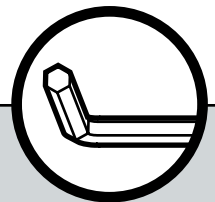


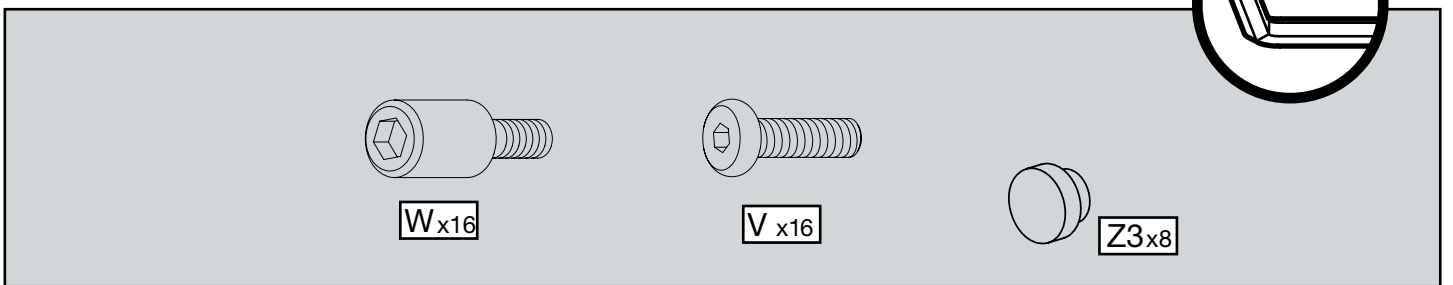
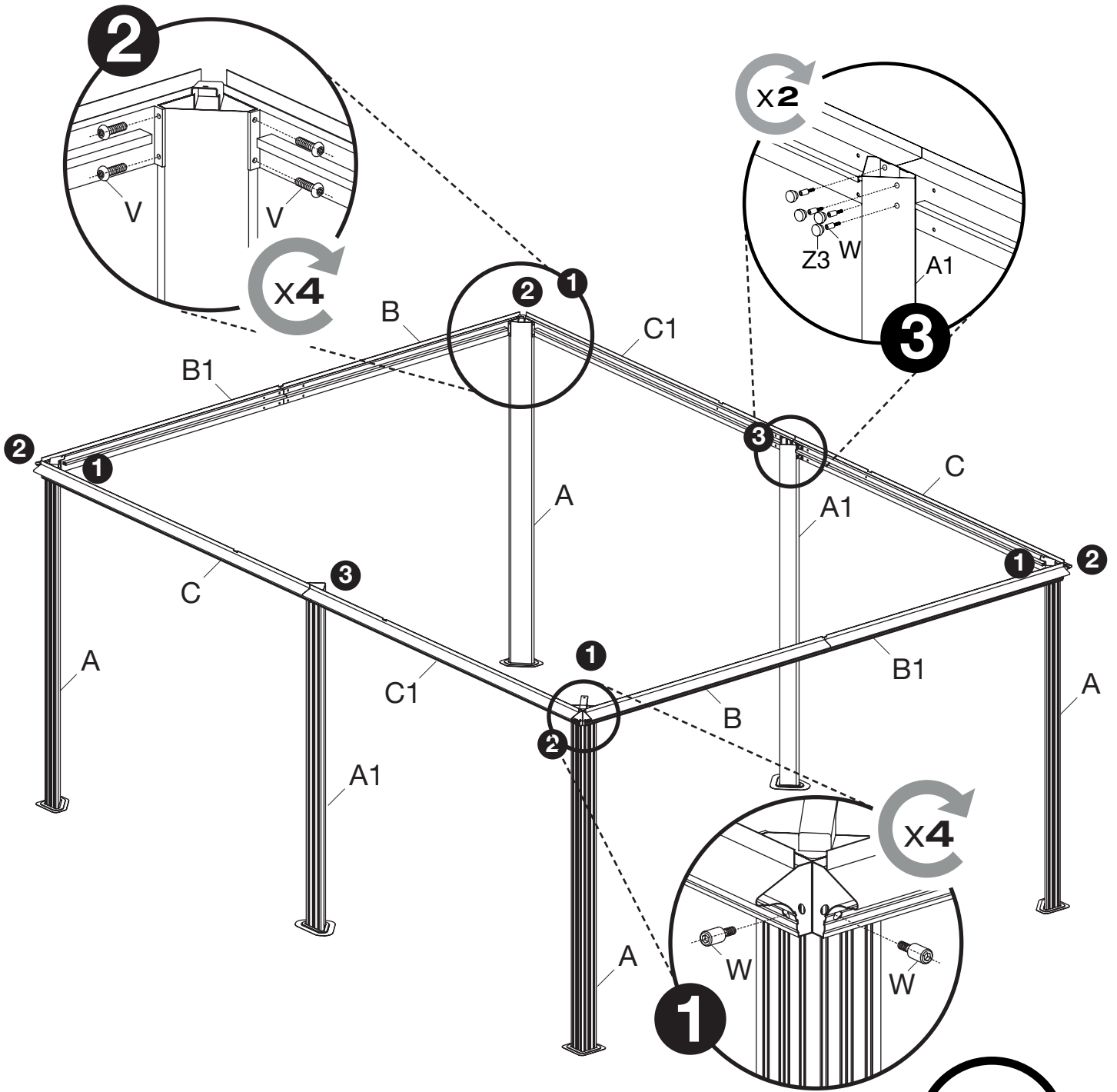


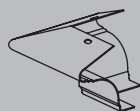
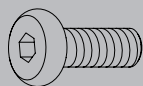
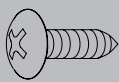
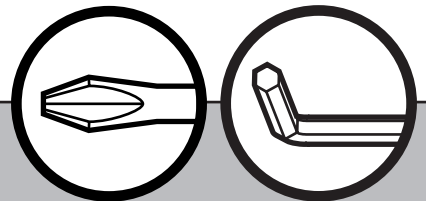
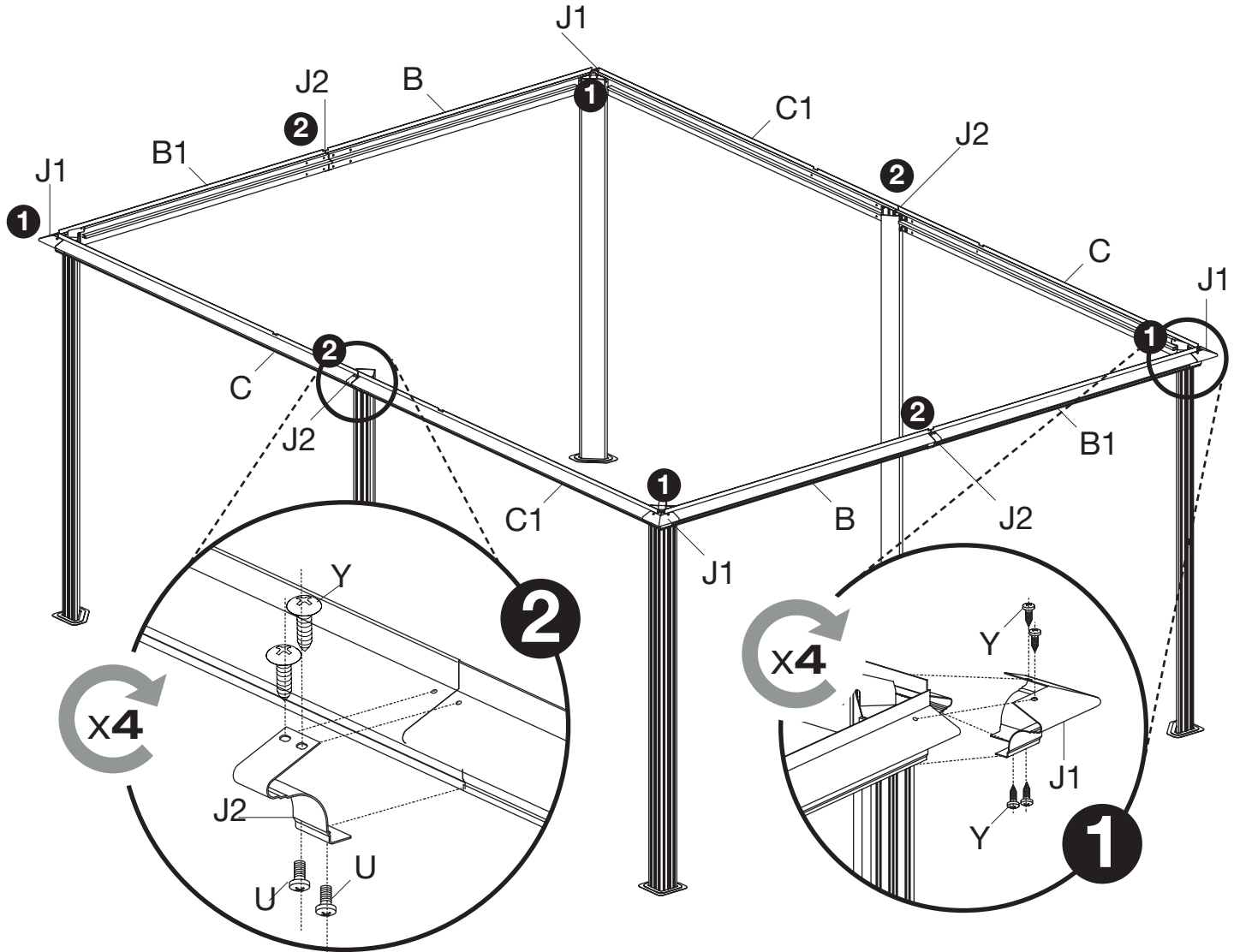


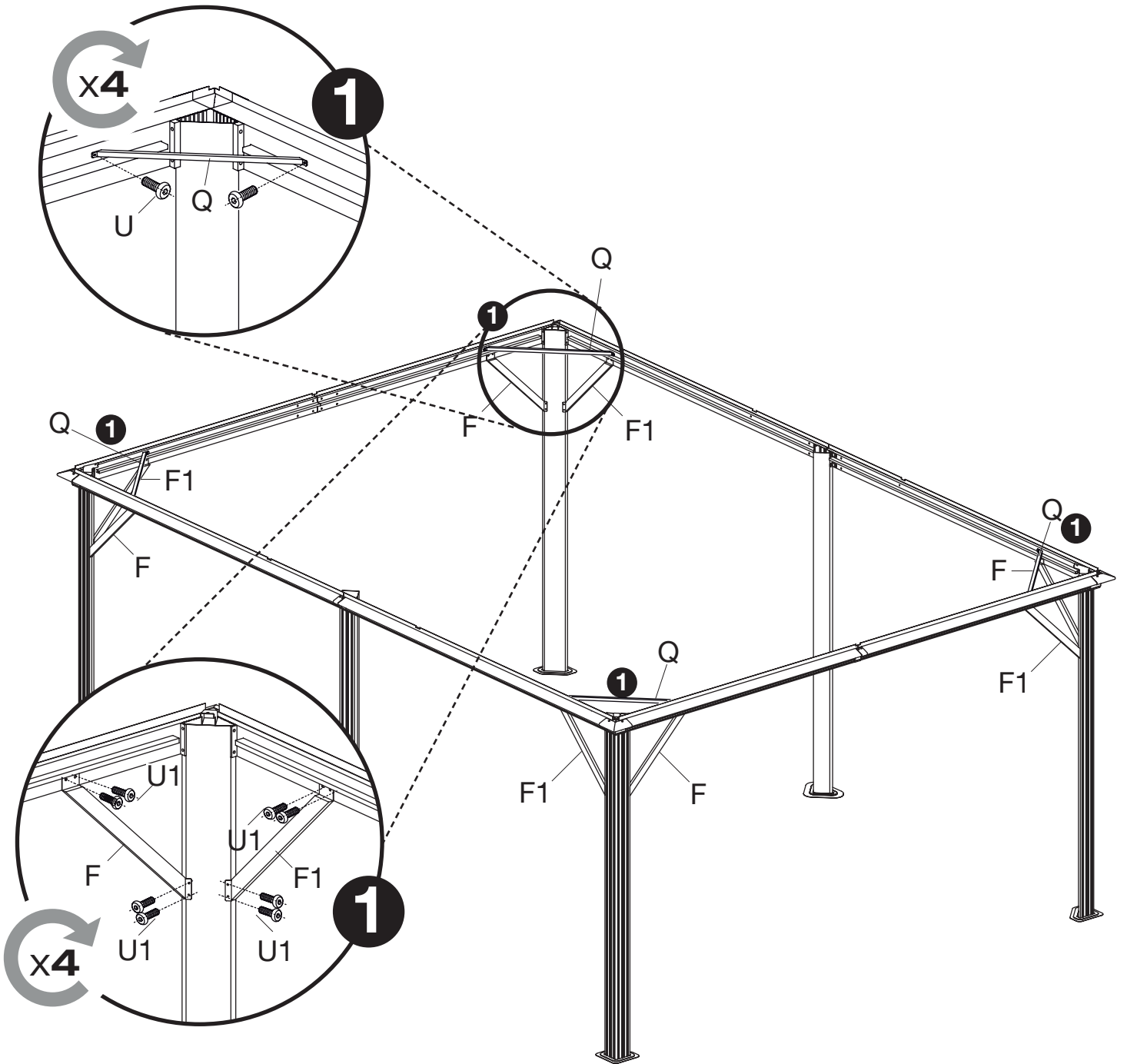


Ux24





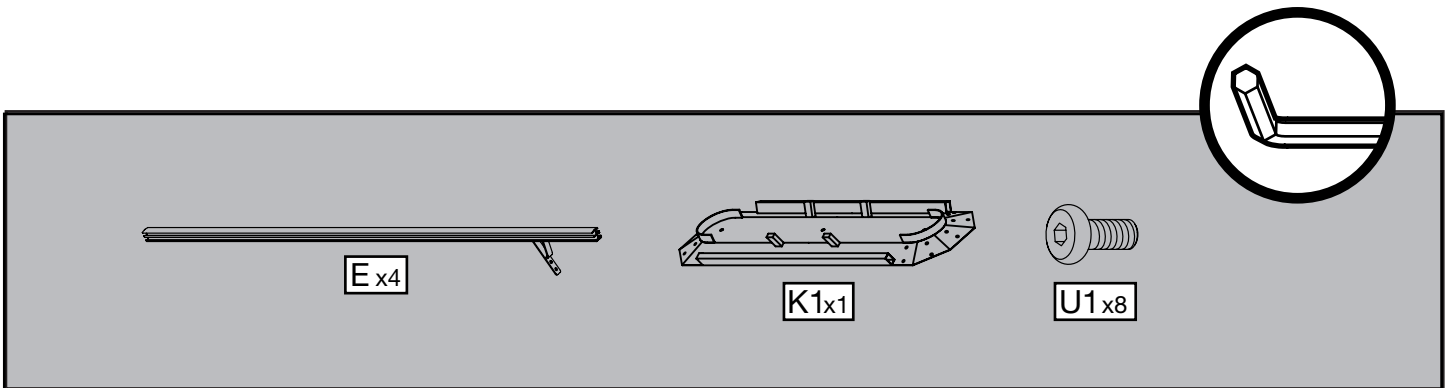
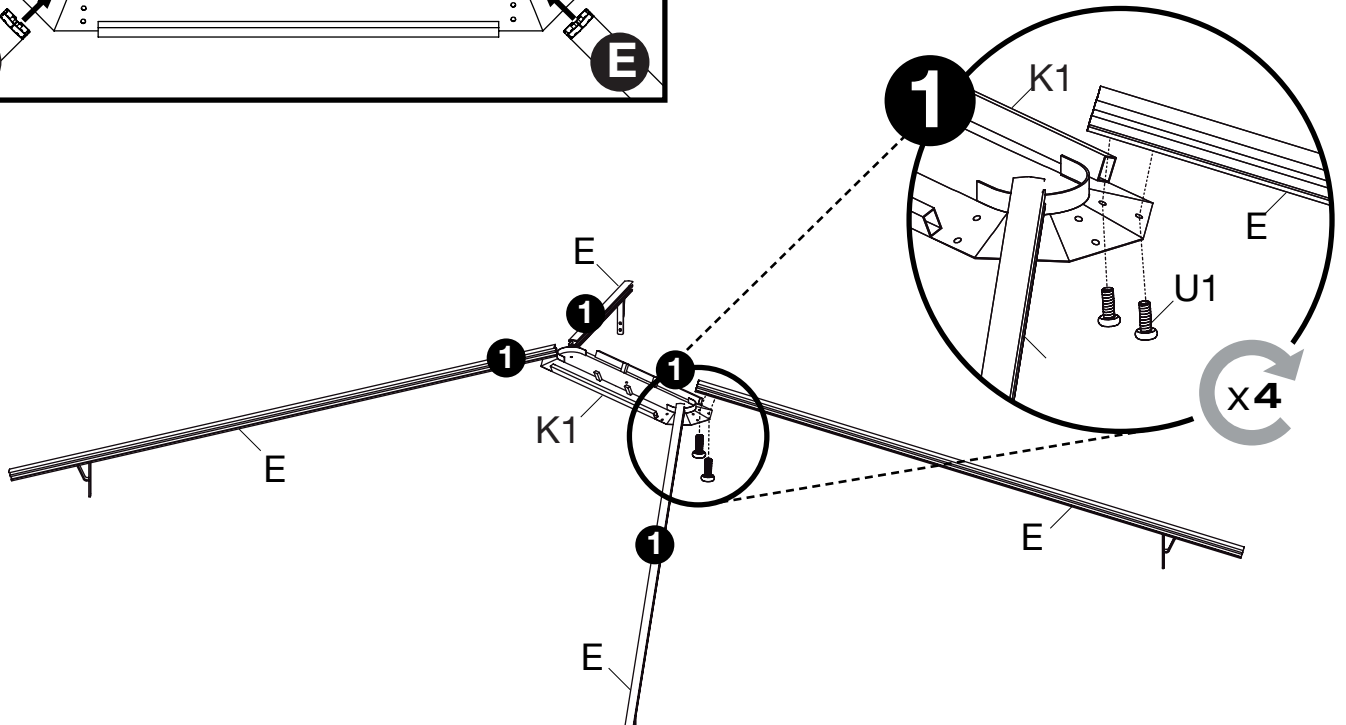
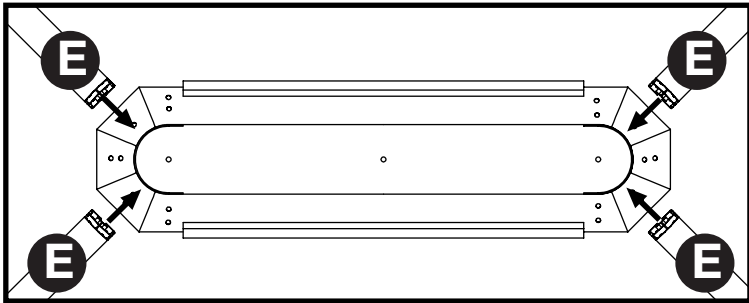


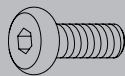
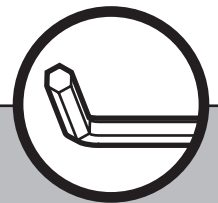
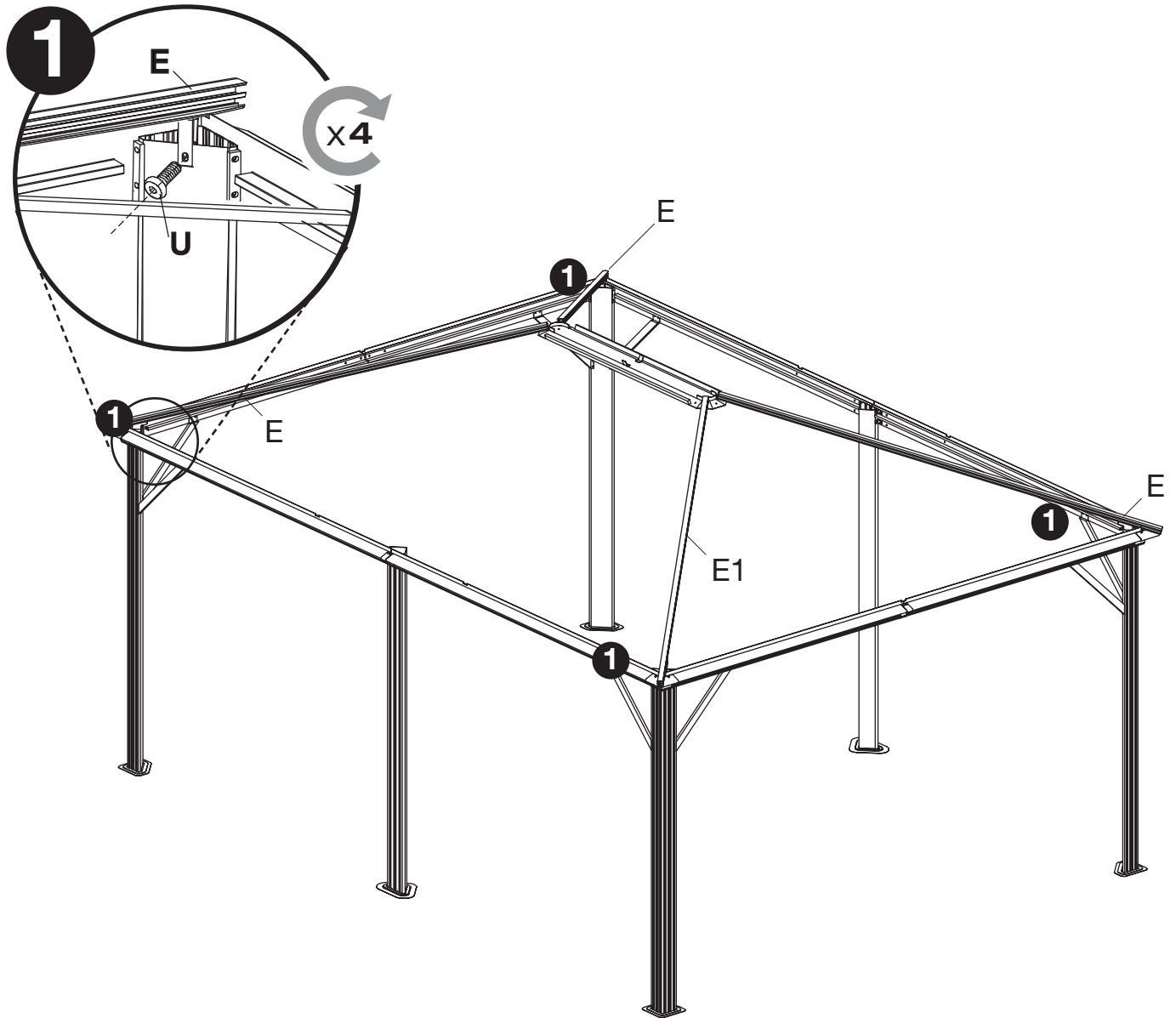


This section contains a parts list and an assembly tip. The parts list includes:

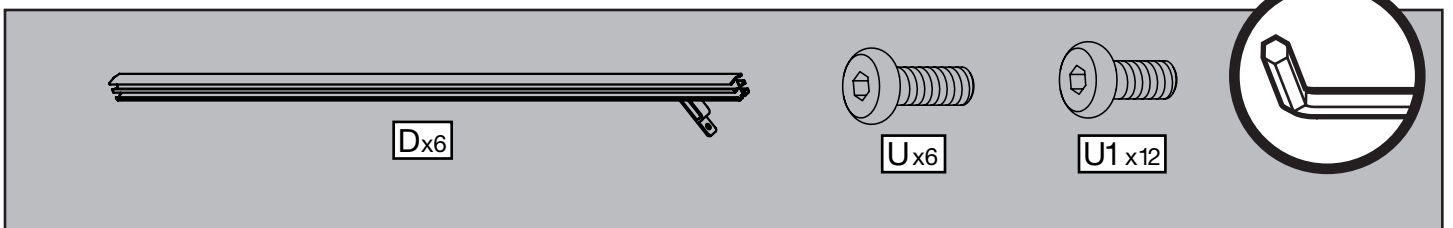
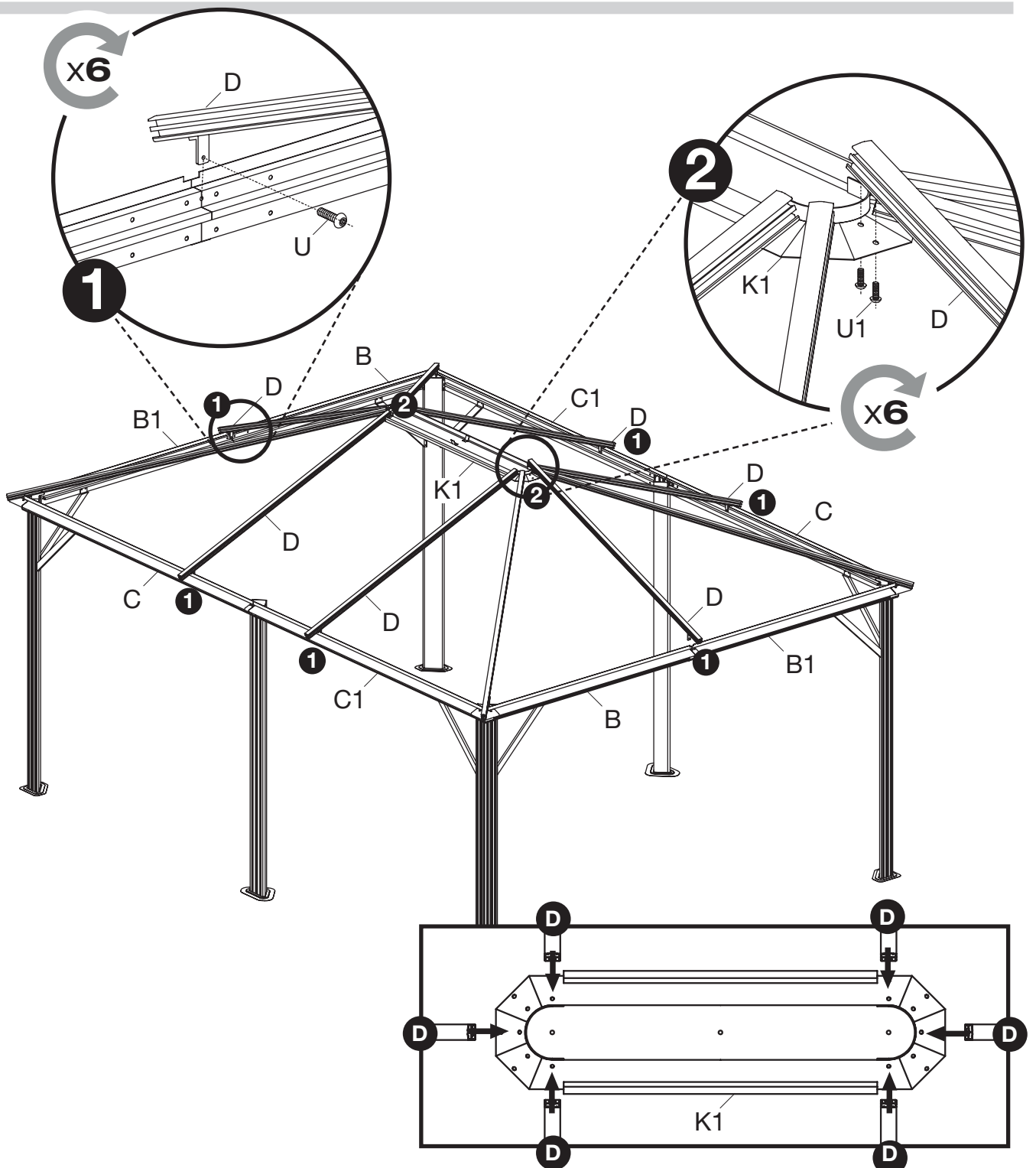
- Four beams labeled **F x4**
- Four cross-braces labeled **F1 x4**
- Four nuts labeled **Q x4**
- Eight bolts labeled **U x8**
- Thirty-two bolts labeled **U1 x32**

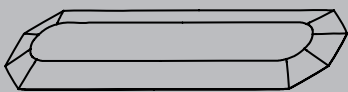
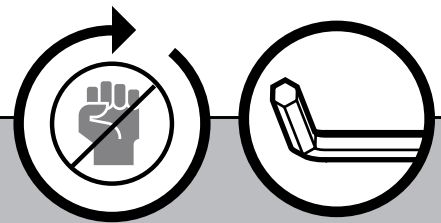
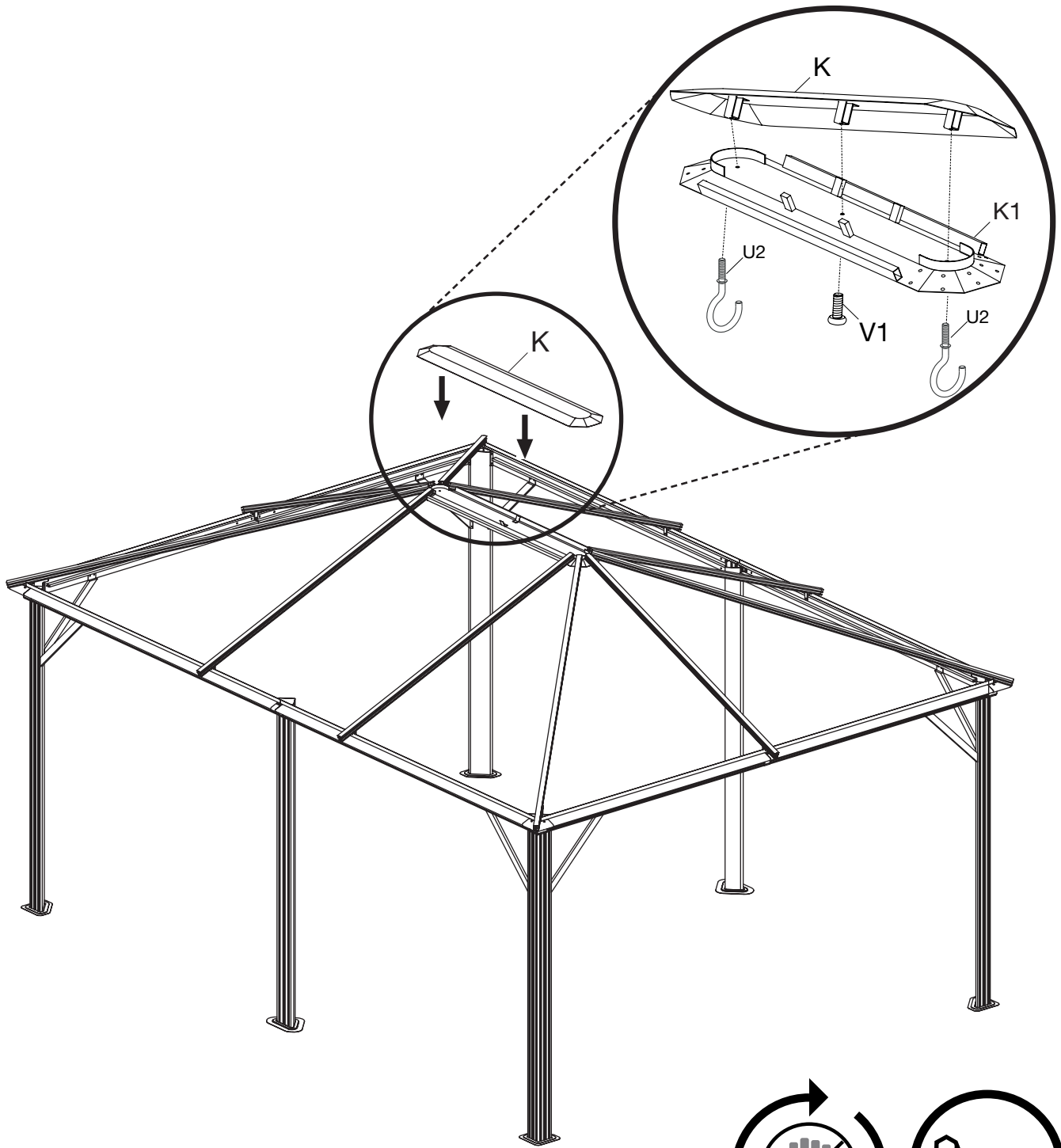
To the right of the parts list is a circular icon containing a bent metal rod, likely representing a specific tool or a component used in the assembly process.



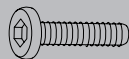


Ux4





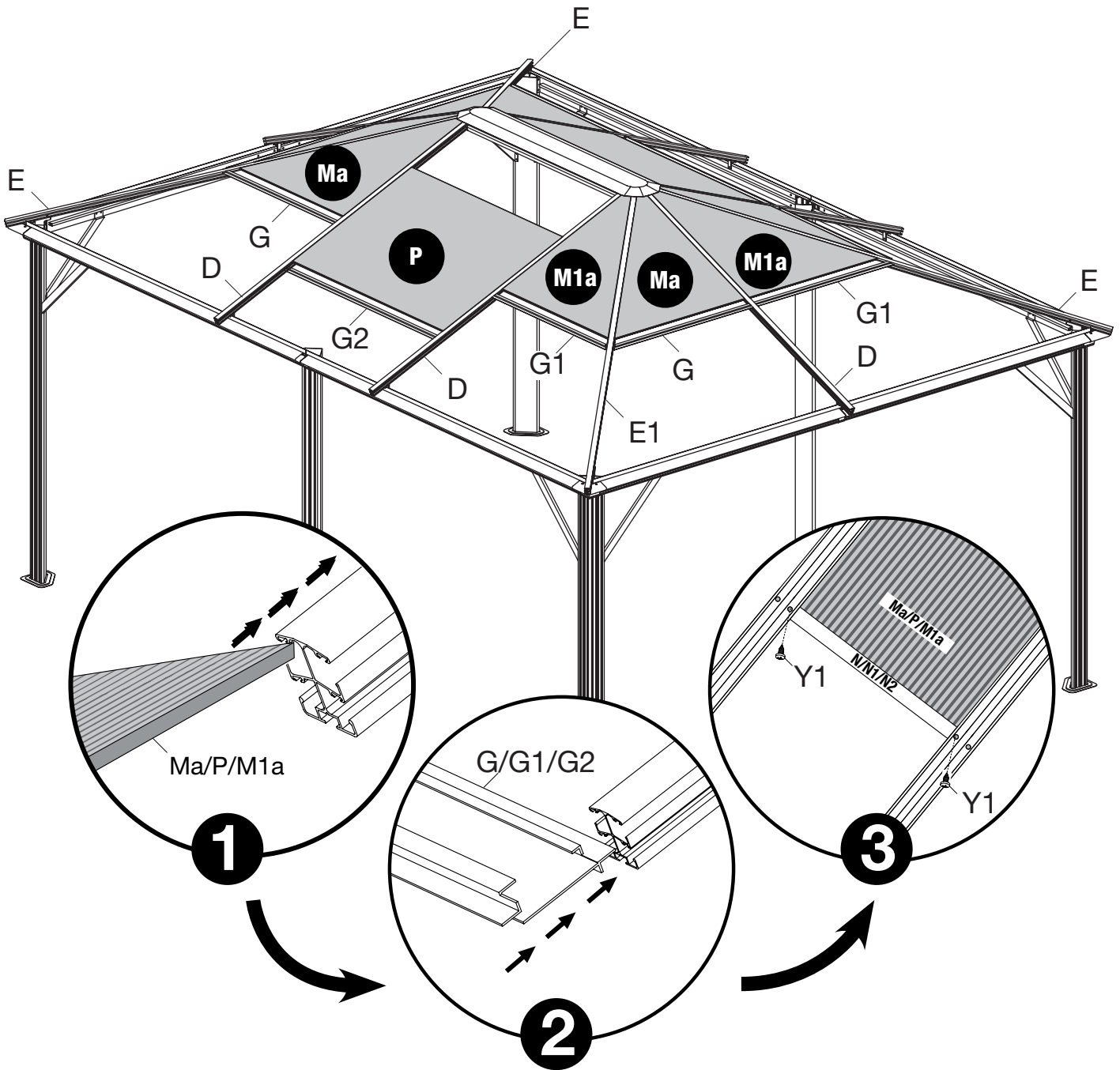
Kx1



V1 x1



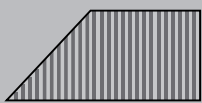
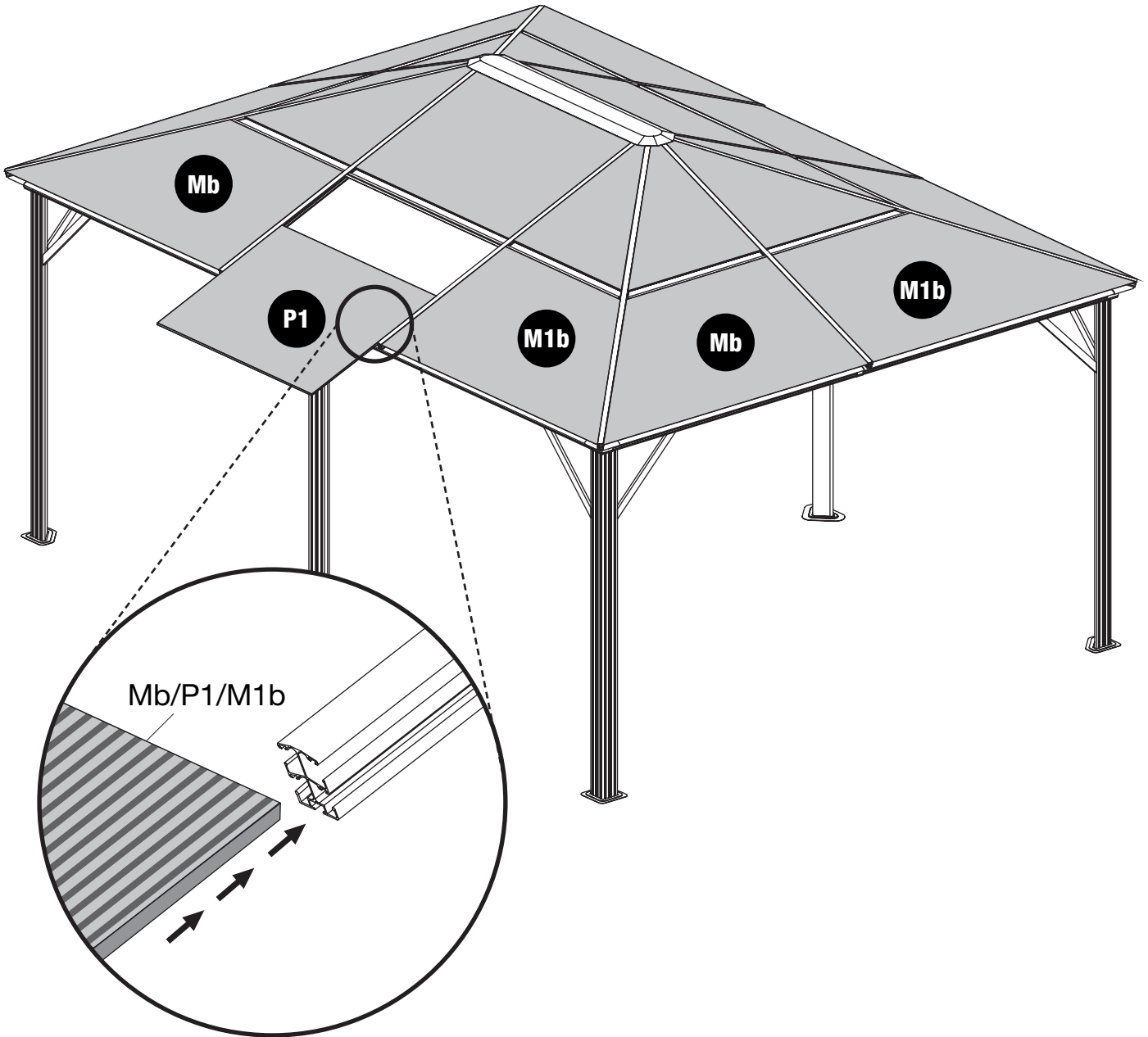
U2 x2



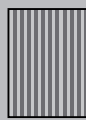
Parts list and safety icon:

- Ma x4
- P x2
- M1a x4
- Y1 x20
- G x4
- G1 x4
- G2 x2

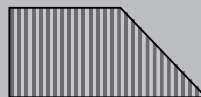
Safety icon: Hands wearing gloves.



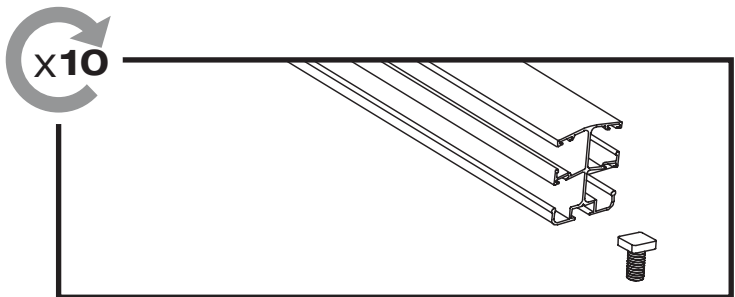
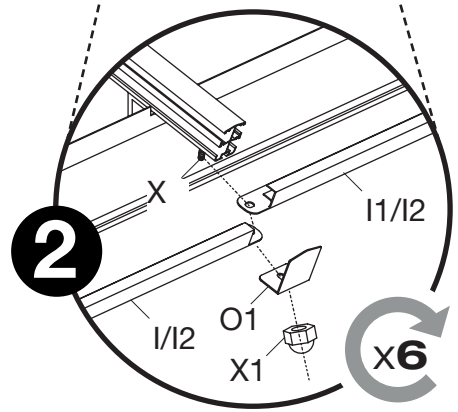
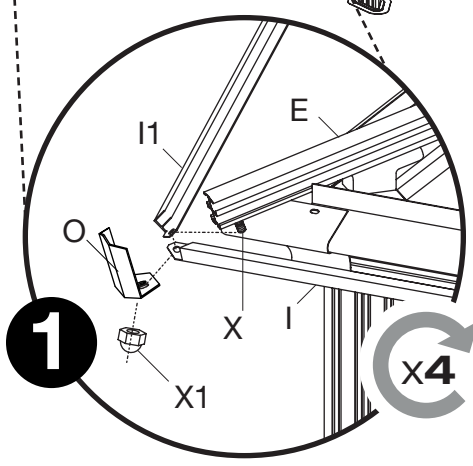
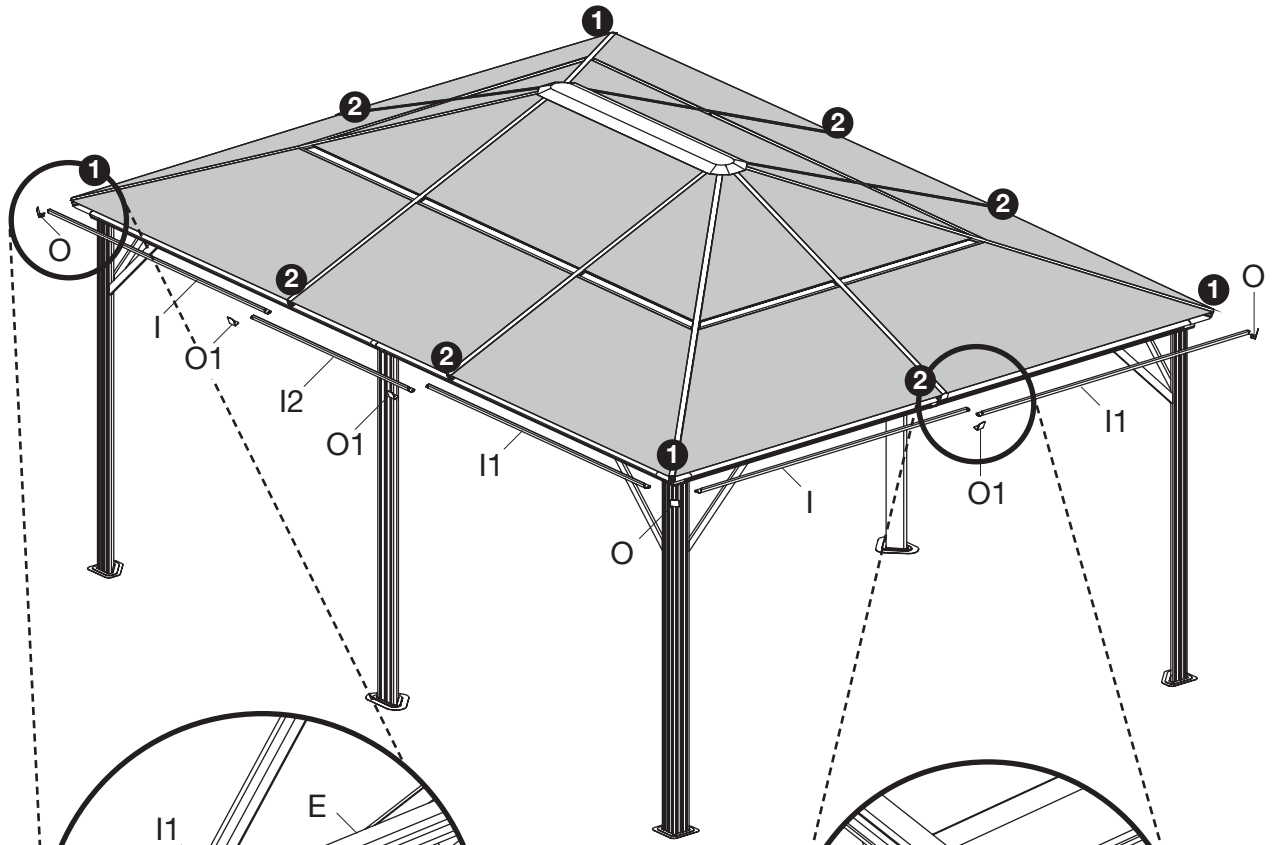
Mb_{x4}










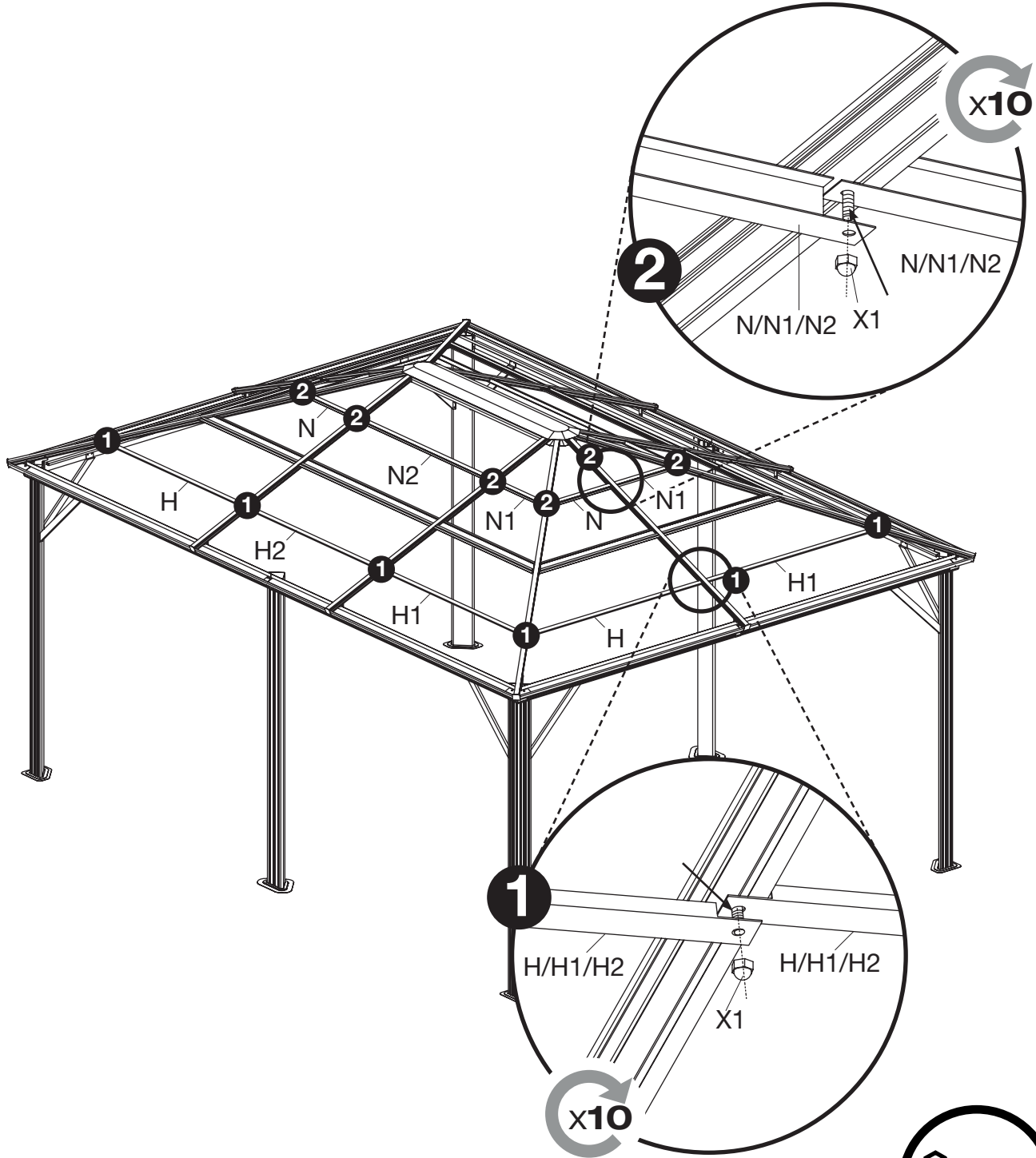
P1_{x2}


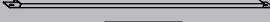

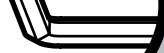
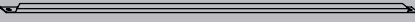




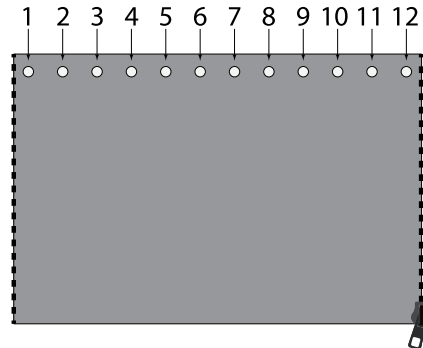
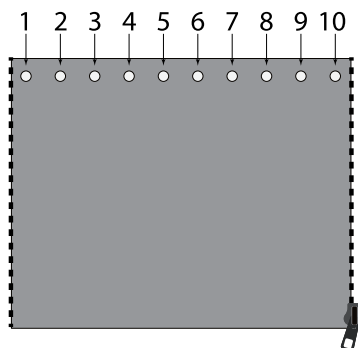
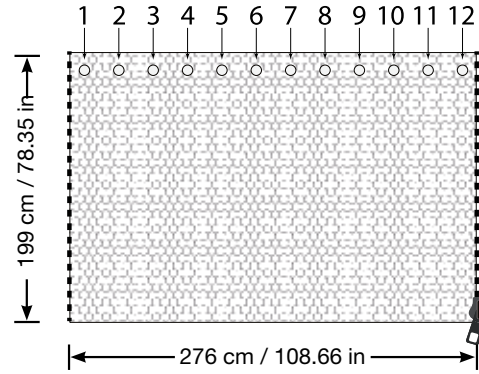
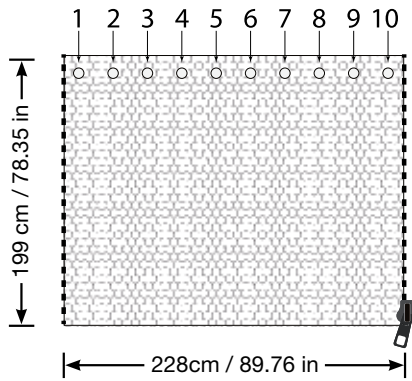
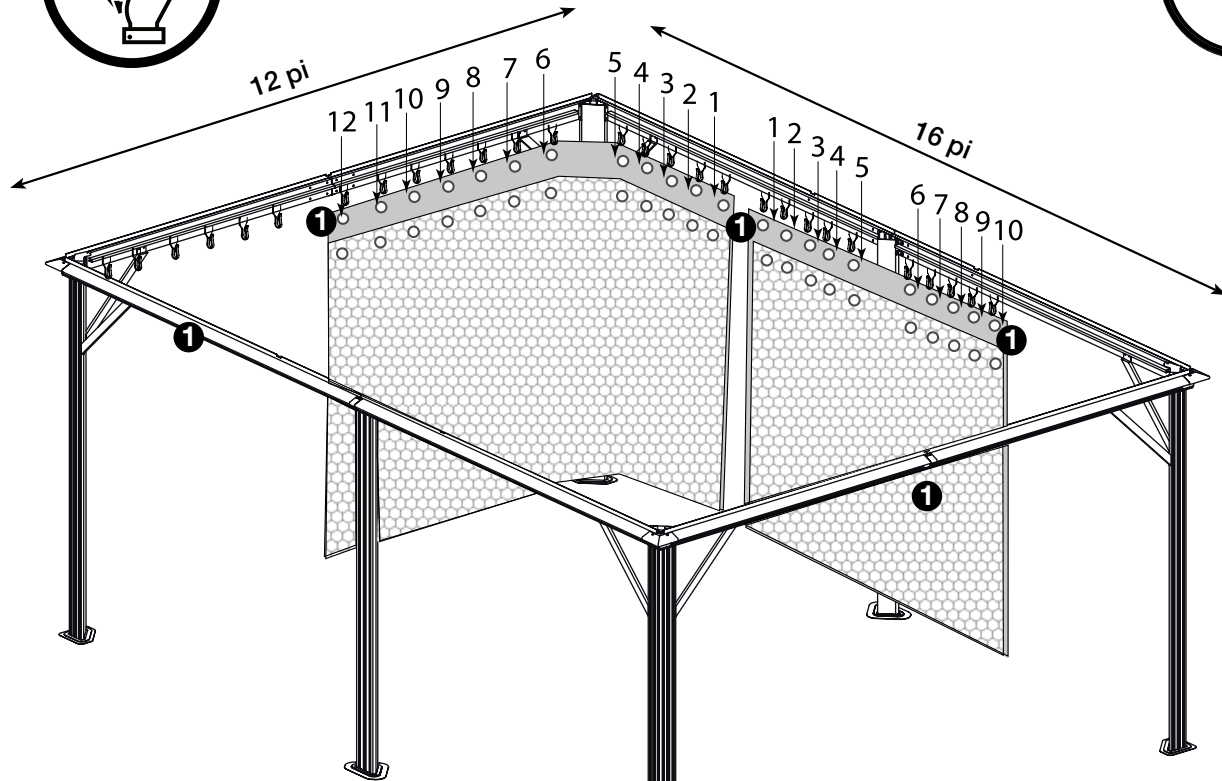
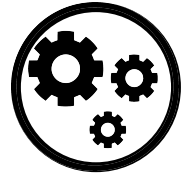
M1b_{x4}



				
I x4	I2 x2			
				
I1 x4	O x4	O1 x6	X x10	X1 x10



- | | | | |
|---|---|---|--|
| 
Hx4 | 
H2x2 | 
Nx4 | 
X1x20 |
| 
H1x4 | 
N2x2 | 
N1x4 | |



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