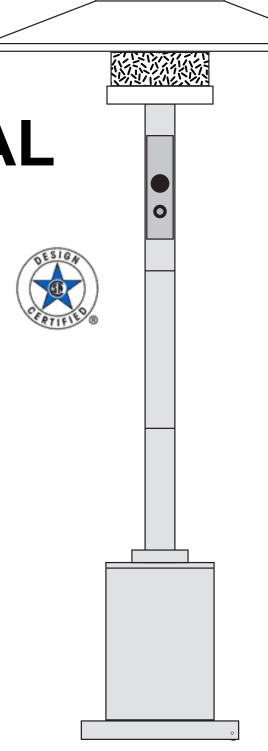
INSTRUCTIONS

COMMERCIAL OUTDOOR HEATER

Model NO.: HS-PC/SH/SS



Assembly, Installation & Instruction Manual

COMMERCIAL OUTDOOR HEATER

FOR YOUR SAFETY:

DO NOT STORE OR USE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCE

WARNING:

THIS APPLIANCE IS DESIGNED FOR OUTDOOR USE ONLY

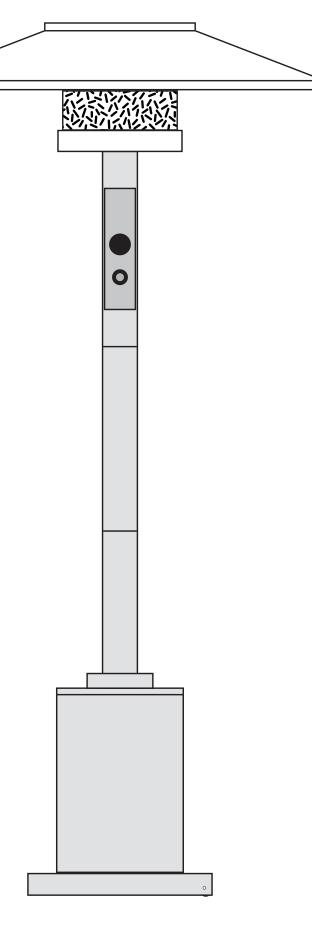
WARNING:

IMPROPER INSTALLATION,
ADJUSTMENT, ALTERATION,
SERVICE, OR MAINTENANCE CAN
CAUSE INJURY OR PROPERTY
DAMAGE. READ THE ASSEMBLY,
INSTALLATION, OPERATING, AND
MAINTENANCE INSTRUCTIONS AND
ALL WARNINGS THOROUGHLY
BEFORE INSTALLING OR SERVICING
THIS EQUIPMENT

FOR YOUR SAFETY:

IF YOU SMELL GAS:

- 1. SHUT OFF GAS TO THE APPLIANCE
- 2. EXTINGUISH ANY OPEN FLAME
- 3. IF ODOR CONTINUES, IMMEDIATELY CALL YOUR GAS SUPPLIER



Things to know about your 40,000 BTU Commerical Outdoor Heater

Radiant Heat at 40,000 BTU's:

The Commerical Outdoor Heater generates "Radiant Heat." Unlike forcedair heat which goes up, radiant heat, like light waves reflects off of objects, warming the surface of the objects. This kind of heat is undisturbed by wind and ambient air temperatures. Like light, radiant heat moves in waves. People absorb these waves creating a warming sensation on your skin and other surface objects. The more intense the BTU's, the closer the radiant heat waves are, the more individuals will feel a warming sensation. The ambient temperature around the heater is equal to 40,000 BTU's after burning for five minutes. The Commerical Outdoor Heater features an adjustable control valve, allowing for a desired heat output. Whether a cozy dinner on the patio or those large gathering, you'll always have the right heat.

Burner Characteristics:

The Commerical Outdoor Heater burns with a blue flame being 2"-3" and a yellow/orange tip. The emitter will glow a hot red, radiating heat to the hood and down with warmth for you.

Safety Tilt Feature:

The Commerical Outdoor Heaters come with a Safety Tilt feature that will shut off the gas if the heater tilts over or is knocked down. This unique safety feature is just another comfort for your peace of mind.

Care of L.P. (Propane) Gas Cylinders

(Not included)

WARNING:

L.P. GAS CANNOT AND SHOULD NOT BE USED ON UNITS EQUIPPED FOR NATURAL GAS.

If your heater is designed for use with an L.P. cylinder (not included), the cylinder must meet the following requirements:

- Cylinder weight is 20 lb. (9.07 kg); cylinder has outside diameter of 12-1/8 in. (30.8 cm), length of 18 in. (45.7 cm) and is constructed and marked to specifications of the U.S. Department of Transportation (D.O.T.) or Canadian Transport Commission (C.T.C.). Cylinder has shut-off valve outlet which is a No. 510, female P.O.L.; a safety relief device which has direct communication with vapor space of cylinder. Supply system is arranged for vapor withdrawal. Cylinder includes a collar to protect valve. When use with L.P. gas, special precautions should be observed when handling L.P. cylinders. Remember that this is gas and under pressure, which MUST be handled with care. Ask your L.P. gas dealer to give you a "short course" on necessary safety precautions and check local codes for use, storage and transport regulations. Among the recommended practices are:
 - 1. Always keep L.P. cylinders upright.
 - 2. Do not subject L.P. cylinders to excessive heat.
 - 3. Avoid damage to tank valves handle them with care.
 - 4. Never store L.P. cylinders indoors or in direct sunlight.
 - 5. Do not handle L.P. cylinders roughly.

properly fastened in place with the tank safety strap.

Follow instructions for connecting and disconnecting L.P. cylinders for the heater and be sure to leak check all connections each time the cylinder is connected. Always use a solution of soap and water.

NEVER USE AN OPEN FLAME!

Always turn off the gas supply to the heater at the cylinder as soon as you are finished using the heater. The L.P. cylinder must be equipped with the pressure regulator and hose assembly supplied with the heater. The pressure regulator is set at the factory for maximum efficiency.

Visually inspect the entire length of the hose for damage before use. This requires opening the door of the L.P. cylinder enclosure. If damage or excessive wear is found, replace the regulator assembly immediately. If needed, order only factory original parts. Do not attempt to substitute parts.

Always store L.P. Cylinders in a well ventilated space. If you intend to store the heater indoors, disconnect the L.P. Cylinder and store it outside. Disconnected cylinders must have a threaded valve plug tightly installed. When the L.P. Cylinder is not disconnected from the heater, the heater and cylinder must be stored outdoors in a well ventilated space, out of the reach of children.

If you have not purchased an Auto-Stop Fill Tank, never allow your cylinder to be filled above the liquid level stop fill gauge. The P.O.L. service valve and liquid level gauge are designed to be closed leak-tight by hand. If wrenches are necessary to stop a leak, the valve probably needs repair or replacement. Check all cylinder and line connections periodically to be sure they are tight. Make certain your cylinder is

FOR YOUR SAFETY READ BEFORE OPERATING

WARNING:

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance operates with a Safety Pilot System. It is important that the pilot lights before the burner can light.
- B. BEFORE OPERATING, smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier (PROPANE) than air and will settle on the floor. (NATURAL GAS WILL RISE)

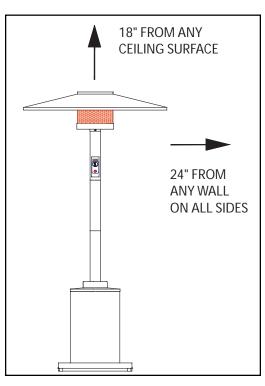
WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.
- E. Quick disconnects are not recommend because of possible gas leaking from connections.

CHOOSING A LOCATION

The heater may be installed on a combustible floor surface. If the heater is installed near a combustible wall or ceiling surface, the following minimum clearances must be maintained: 18 in. from any ceiling surface, and 24 in. from any wall on all sides.

This appliance is CSA Certified for outdoor installation **only** in a well ventilated space. The installation of this appliance must conform with local codes or, in the absence of local codes, with the National Fuel Gas Code, ANSI Z223.1-Latest Edition. It must not be used in a building, garage, or any enclosed area or structure. The ground surface used for installation must be firm and level, and allow adequate ventilation around the unit (a minimum of 24 in. clear per side). At no time should any part of the L.P. cylinder enclosure be blocked off.



WARNING

This product must be assembled and <u>tested</u> as shown in these instructions. Any deviation or lack of testing could cause personal or property damage. If you feel unable to assemble or test your heater as described, have a qualified professional do it for you.

FOR TESTING INSTRUCTIONS SEE PAGE 11

COMMERCIAL OUTDOOR HEATER

MODEL NO.: HS-PC/SH/SS



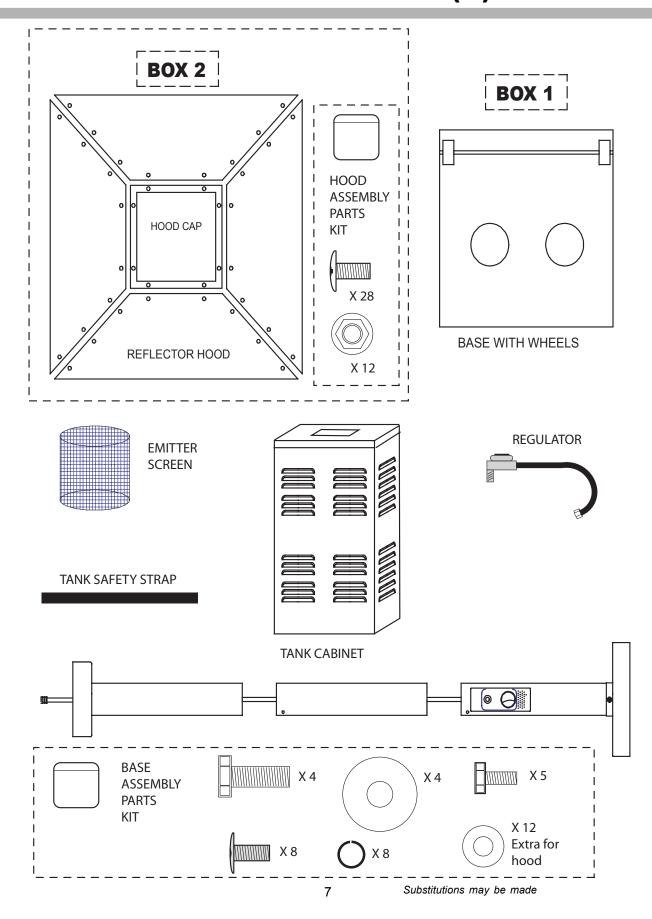
Tools Required

Phillips screwdriver, adjustable wrench / or pliers.

Step 1

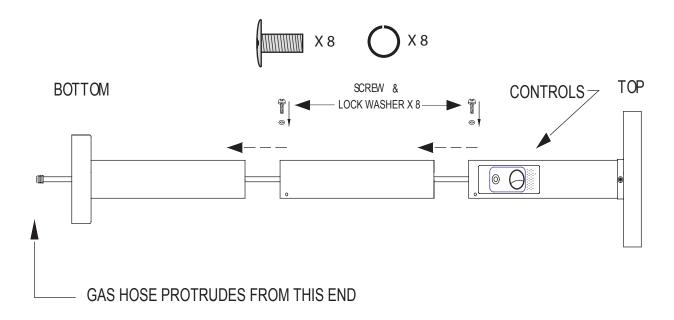
Unpack the box and flatten it out on the ground where you will be working. This will provide you with a clean and non-abrasive work surface.

CONTENTS PACKED IN (2) BOXES



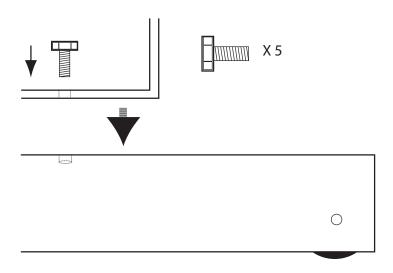
Step 2

Slip the connector hose through the two pieces of the heater post, as shown. The connector will be factory assembled to the top heater post piece. Slide all three pieces together and secure with the screws provide, as illustrated below. Make sure the holes for the screws line up when sliding the pieces together.



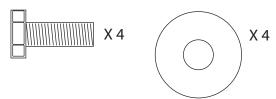
Step 3

Place the cabinet on the base so that the five holes in the cabinet line up with the mounting holes on the base. Once the cabinet is in position, insert hex bolts and tighten with wrench.



Step 4

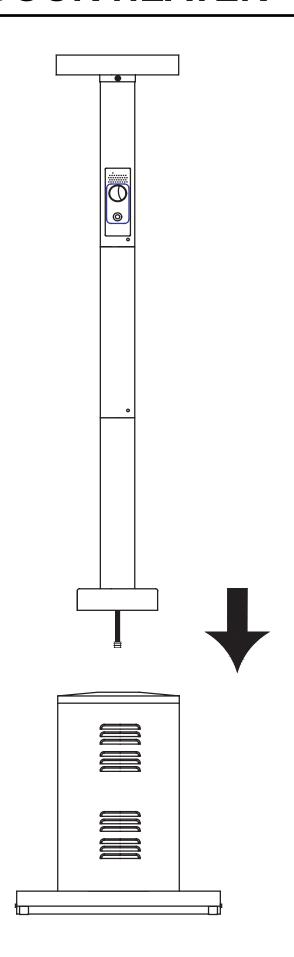
Carefully lower the assembled heater post onto the cabinet. Open cabinet door. From inside the cabinet, secure with four bolts and washers with bolts facing upwards towards post.



Step 5

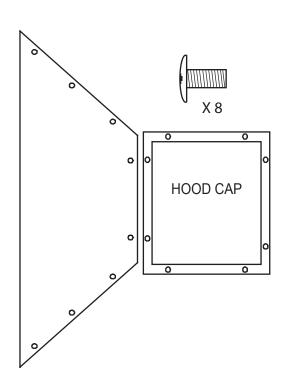
While the cabinet door is open, locate the tank strap mounting slots on the sides of the cabinet. Install the tank safety strap through these slots. Next locate the Regulator and Hose. Attach to Gas Hose and tighten with a wrench.





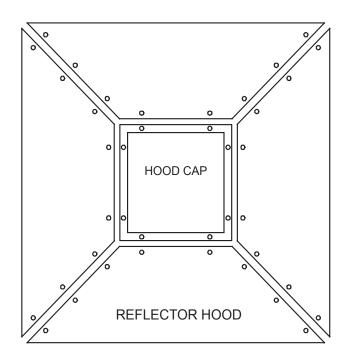
Step 6

Open box 2, if you haven't already done so. Open Hood Assembly Parts Kit. Lay out the (4) aluminum reflector hood pieces and stainless steel hood cap, as illustrated.

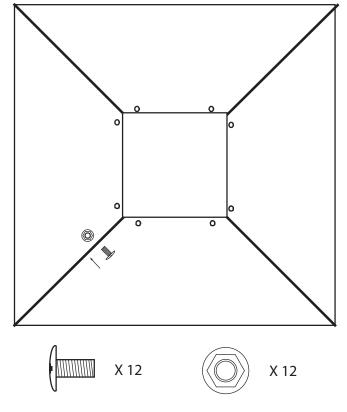


Next, connect each reflector hood piece together with the screws and flanged nuts.

With all reflector hood pieces and hood cap attached, tighten.

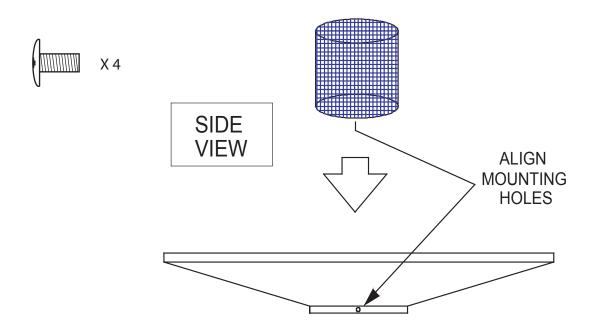


First, attach each of the (4) reflector hood pieces to the hood cap with the screws provided. Do not tighten yet.



Step 7

Turn the hood upside down on your cardboard work surface. Place the emitter screen in the center of the hood and align the mounting holes. Insert (4) screws from the outside. Tighten securely. Please note that the mesh band end of the emitter screen is placed towards the burner, not the hood.

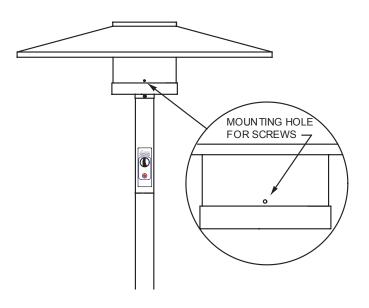


Step 8

Turn the hood/emitter screen assembly over and place it on the heater post. Make sure all four of the mounting tabs are inside the emitter screen. Line up holes in screen with tabs.

Install four screws and tighten securely.





STEP 9 - TESTING PROCEDURE FOR PROPANE

- · Prepare a cup of very soapy water.
- Attach Regulator to your L.P. Tank. Tighten securely with a wrench or the handwheel (if provided). Leave the L.P. Tank outside of the Cabinet for the testing procedure.
- Open the valve on the L.P. Tank. Leave the Heater Valve in the "OFF" position.
- With a brush or sponge, apply the soap and water mixture liberally to the union (junction) between the Regulator and the L.P. Tank, and the union between the Regulator and the Valve Fitting.
- Any leaks will blow soap bubbles.
- Repair any and all leaks by tightening union with wrench.
- Once any and all leaks have been stopped, the heater is ready for use!

DO NOT USE A FLAME FOR LEAK TESTING

TESTING PROCEDURE FOR NATURAL GAS

- Prepare a cup of very soapy water.
- · Attach heater gas hose to gas supply line. Tighten securely with a wrench.
- Open the gas supply line valve. Leave the Heater Valve in the "OFF" position.
- With a brush or sponge, apply the soap and water mixture liberally to the union between the supply line and heater valve. Any leaks will blow soap bubbles.
- Repair any and all leaks by tightening union with wrench.
- Once any and all leaks have been stopped, the heater is ready for use!

DO NOT USE A FLAME FOR LEAK TESTING

WARNING:

GAS LEAKS ARE EXTREMELY DANGEROUS AND POTENTIALLY EXPLOSIVE! DO NOT USE THIS PRODUCT IF A LEAK CANNOT BE REPAIRED.

THE ABOVE TEST MUST BE PERFORMED EVERY TIME THE L.P. TANK IS CHANGED.

IF YOUR HEATER DEVELOPS A LEAK THAT CANNOT BE REPAIRED, YOU MAY REQUIRE REPLACEMENT PARTS OR A NEW L.P. TANK. DISCONTINUE USE UNTIL THE NEW PARTS ARE INSTALLED.

IF YOU SMELL GAS, DISCONTINUE USE UNTIL THE LEAK IS IDENTIFIED AND REPAIRED.

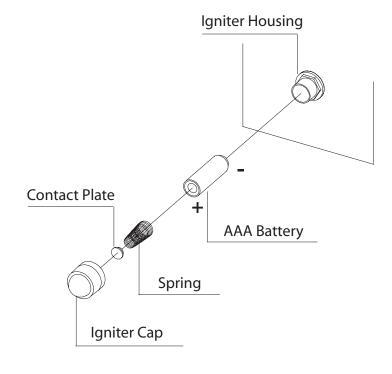
Step 10

With the assembly and testing complete, <u>carefully</u> place the L.P. Tank inside the cabinet. Do not drag or push the tank inside. This may cause damage to the paint finish. Secure the tank safety strap around the LP Tank.

Step 11

Battery Installation for Electronic Igniter

Unscrew Igniter Cap to access battery compartment. Install AAA Battery with positive (+) outward. Repalce Igniter Cap, finger tight. Follow the lighting instructions on the following page.



FOR YOUR SAFETY READ BEFORE OPERATING

Important safety instructions which if not followed could endanger the personal safety and/or property of yourself and others. Read and follow all instructions before attempting to operate your Dayva Premier Outdoor Heater.

The minimum inlet gas supply pressure for the purpose of input adjustment pressure:

LP (Propane) Gas 11.2 inches w.c.

Natural Gas 10.0 inches w.c.

The maximum inlet gas supply pressure for the purpose of input adjustment pressure:

LP (Propane) Gas 1/2 PSI

Natural Gas 1/2 PSI

The required manifold pressure in inches of water column:

LP (Propane) Gas 10.0 w.c.

Natural Gas 7.0 inches w.c.

WARNING:

Certain materials or items when stored under the heater, will be subjected to radiant heat and could be seriously damaged.

Lighting, shutdown and control operations:

After fully assembling your Dayva heater, turn on main gas supply and carefully recheck all fittings for leakage using soap/water solution (see page 10).

If leak is discovered, turn off gas immediately. Repair seal on fitting with standard pipe seal compound certified by a regulatory agency resistant to LP Gas.

- A. Make certain main gas supply shut-off valve is in the "ON" position.
- B. Push and turn gas control dial to "OFF" Position.
- C. Wait sufficient length time to allow gas which may have accumulated to escape. (at least 5 minutes)
- D. Push and turn Gas Control Dial to "ON" (horizontal) position. Depress and hold dial in while pushing the electronic igniter 3-4 seconds until pilot lights.
- E. Allow burner to burn approximately 30 seconds before releasing dial. If pilot does not remain burning when dial is released, repeat operation allowing longer period before releasing dial. Wait a sufficient length of time (at least 5 minutes) to allow gas which may have accumulated to escape. Repeat lighting instructions. If burner still will not light see "TROUBLE SHOOTING", (pages 16-17).

Complete Shutoff:

Turn Gas Control Dial to "OFF" position and close the main gas supply shutoff valve on LP Tank or the Natural Gas Supply source.

Warning:

The emitter and hood area becomes very hot during operation; stay away to avoid burns or clothing ignition.

Young children should be carefully supervised when they are in the area of the heater.

Clothing or other flammable materials should not be hung from the heater, or placed on or near the heater.

Any guard or other protective device removed while servicing the heater must be replaced prior to operating the heater.

Installation and repair should be done by a qualified service person. The heater should be inspected before use and at least annually by a qualified service person. More frequent cleaning may be required as necessary. It is imperative that the control compartment, burner, pilot and circulating air passageways of the heater be kept clean.

Maintenance:

Frequency checks:

- A. Keeping the heater area clear and free from combustible materials, gasoline and other flammable vapors and liquids.
- B. Not obstructing the flow of combustion and ventilation air.
- C. Keeping the ventilation openings of the cylinder enclosure free and clean from debris.
- D. Visually inspect burner flames

Cleaning:

See page 19 for cleaning instructions.

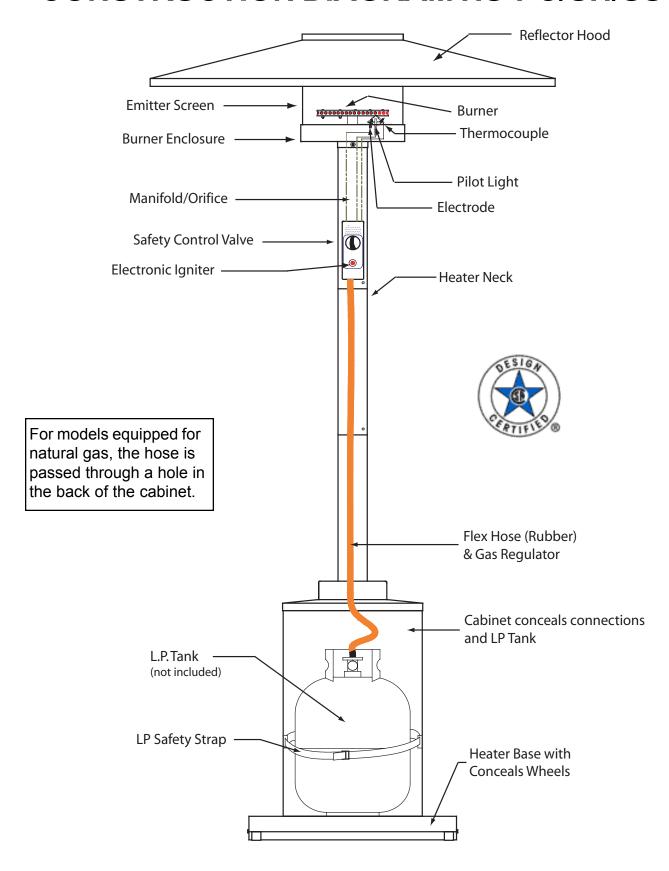
Complete Shutoff:

Visually check the burner flame each time the heater is used. Flames should be blue with yellow tips.

Possible causes of a poor flame:

- 1. Burner is clogged. Remove and clean the burner.
- 2. Air passageways clogged with debris
- 3. Tank is low. Refill tank.

CONSTRUCTION DIAGRAM HS-PC/SH/SS



Place heater on a firm and level surface

TROUBLE SHOOTING

PROBLEM 1

Burner won't remain lit.

CAUSE A

Possible Leak

SOLUTION

Check all connections

- 1. Use liquid soap to find leaks. Pour over connection between hose and regulator and regulator to tank. If soap bubbles, leaks are present.
- * With all Propane tanks in the US, if a leak is present the tank will automatically shut-down.
- 2. Use teflon tape on all connections.
- 3. Tighten all connections.
- 4. Check for leaks again. NEVER USE AN OPEN FLAME TO CHECK FOR LEAKS.
- 4 Re-light heater to test.



Thermocouple may be too tight on valve.

* If thermocouple is too tight on valve, it will limit the amount of millivolt electricity, which keeps the valve flowing gas.

SOLUTION

Loosen Thermocouple

- 1.Remove cover opposite side the control knob with phillips screwdriver.
- 2. With a wrench, loosen thermocouple connection to valve (Copper lead with 1/4" flare fitting)
- 3. Hand tighten and slightly tighten with wrench. Do NOT torque or over tighten.
- 4. Re-light heater to test.

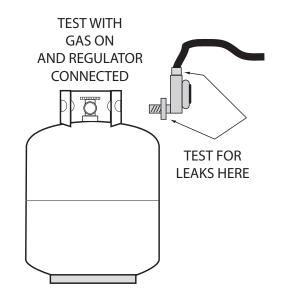
CAUSE C

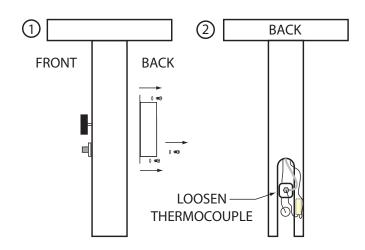
Tilt mechanism disconnected

*Your Heater has several safety features that are connected via wires to the thermocouple. Sometimes during movement or shipping, these may become disconnected.

SOLUTION

Check inside of burner neck that all wires are connected.





TROUBLE SHOOTING

PROBLEM 2

Large Yellow Candling Flame

CAUSE

This can occur after a period of non-use. Most likely debris, dirt or a spider web has gotten into the orifice.

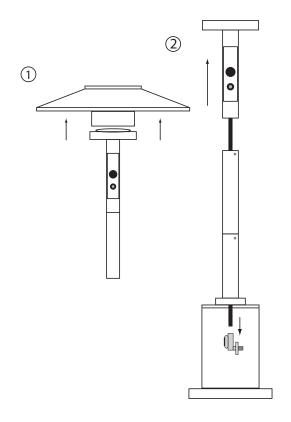
SOLUTION

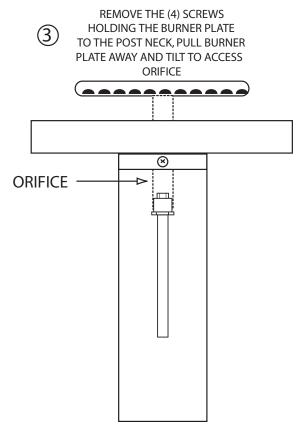
CLEAN THE ORIFICE

- 1. Remove the hood and emitter by removing the (4) screws that attach the emitter screen to the burner plate.
- For easier access, also remove the top section of the post. This can be accomplished by first removing the regulator from the hose. Then remove the top neck portion from the post.
- 3. With phillips screwdriver, remove the four screws holding the burner plate to the powder coated neck post. Pull the burner plate away from the post neck and slightly tilt to the side. Be careful not to crimp any tubes or wires. Damaging any tubes may create a leak.
- 4. The Orifice will now be exposed.
- 5. Examine for debris, dirt or spider webs and clean as necessary.
- * Make sure not to push obstruction farther down orifice.
- 6. Once cleaned, re-assemble burner plate to neck post, making sure all wires and tubes are safely slid back into the neck. Re-tighten the four screws in place.
- 7. Re-attach Top Neck Post to rest of heater assembly.. Attach regulator to gas hose. Make sure to use teflon tape when re-attaching regulator.
- 8. Check for leaks (refer to Solution for Problem 1, Cause A).
- 9. Re-light heater to test.

Please also reference the Instruction Manual for any reference to assembly.

If the Trouble Shooting Guide does not remedy the problem, please contact your Dayva retailer or Dayva International.





TROUBLE SHOOTING

PROBLEM 3

Ignitor not lighting pilot

CAUSE A

Electrode not creating a sufficient enough spark to ignite the gas

SOLUTION

CHECK SPARK GAP AND ELECTRODE CONNECTIONS

- 1. Remove the hood and emitter by removing the (4) screws that attach the emitter screen to the burner plate.
- 2. Check the spark gap and adjust as illustrated.
- 3. Check all Electrode wire connections.



Ignitor not lighting pilot

CAUSE B

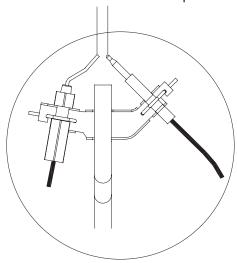
Igniter AAA Battery not installed properly or without power.

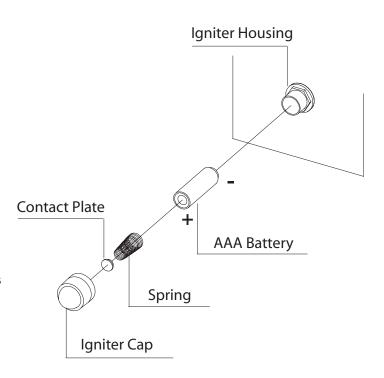
SOLUTION

CHECK BATTERY INSTALLATION OR USE NEW BATTERY

- 1. See Page 13, Step 11 to install battery properly or replace battery.
- 2. Check all igntier wires to make sure connected.
- 3. Trying lighting heater again while making sure gas is flowing through the pilot.

About 1/4" to 3/8" spark gap between Electrode and Thermocouple





CARE & CLEANING

Cleaning the Heater

Follow the Trouble Shooting Guide for CLEANING THE ORIFICE. This should be done at least once a year, more if a problem occurs.

Open the Heater Access Plate, located opposite of the Controls and clean any debris from inside the neck. Make sure to pay special attention to the valve and ignitor.

The Emitter Screen can be cleaned with products like Oven Cleaners.

Cleaning the exterior surfaces and hood

You can wash your heater just like a car. Use mild detergent and rinse with water.

Keeping your heater clean allows it to operate and provide years of service.

If a scratch occurs in a powder coated surface, quickly touch-up with an exterior acrylic based paint. Touching up will lessen the possibility of rusting in that area.